

(1) Arithmetic Analysis

$$T \times L^n = \text{Time required for the } n^{\text{th}} \text{ unit}$$

where T = unit cost or unit time of the first unit
 L = learning curve rate
 n = number of times T is doubled

(2) Logarithmic Approach

Determine labour for any unit, T_n , by

$$T_n = T_1 NP^x$$

where T_n = time for the N^{th} unit
 T_1 = hours to produce the first unit
 N = $(\log \text{ of the learning rate}) / (\log 2)$
 x = slope of the learning curve

Learning Rate (%)	x
70	-0.375
75	-0.415
80	-0.459
85	-0.504
90	-0.552

(3) Learning Coefficient Approach

$$T_n = T_1 C$$

where T_n = number of labour-hours required to produce the N^{th} unit
 T_1 = number of labour-hours required to produce the first unit
 C = learning-curve coefficient found in Table 6.3

Unit Number (N)	70%		85%	
	Unit Time	Total Time	Unit Time	Total Time
1	1.000	1.000	1.000	1.000
2	.700	1.700	.850	1.850
3	.568	2.268	.713	2.563
4	.450	2.718	.593	3.156
5	.407	3.125	.535	3.691
10	.280	4.308	.380	5.118
100	.200	6.274	.300	6.881
1000	.150	7.407	.250	10.402

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S Ashworth



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