HEAT CONTROLLER, INC.

Wall Mounted Multi-Zone Split System

MMH18DA-1 MMC18DA-1 MMH24DA-1 MMC24DA-1

MMC36TA-1 MMH36TA-1

Air Conditioning / Heat Pump INSTALLATION INSTRUCTIONS

IMPORTANTS

Please read this instruction sheet completely before installing the product.

This on conditioning system excets stoot safety and operating standards. As the instance or service person, it is an important part of your job to install or service the system so it operates safety and efficiently.

A. WARNING

- Installation or repairs made by unqualified persons can result in hazards to you and others. Installation MUST comply with total building codes or, in the absence of local codes, with the National Electrical Code NEPA 70/MASI C1-1993 or oursett adition and Gasadian Electrissi Code Part1 CSA C.22.1.
- The information contained in this manual is intended for use by a qualified service technician familiar with solicity. procedures and equipped with the peoper tools and test instruments.
- Failure to carefully read and follow at instructions in this manual can result in equipment mailunction, property dismage, personal high angler death.

CAUTION: improper installation, adjustment, attention, service or maintenance can vaid the warrants. The weight of the condensing unit requires caution and proper handling procedures when Ming or requiring to avoid personnal injury. Use care to avoid contact with sharp or pointed educe.

Salety Prepautions

- Always wear safety glasses and work gloves when installing equipment.
- Never assume electrical power is disconnected. Check with mater and equipment.
- Keep hands out of ten areas when power is connected to equipment.
- R-410A causes frostbite burns.

 R-10A is took when burned.
 NOTE TO INSTALLING DEALER: The Owners instructions and Warranty are to be given to the owner. or prominently displayed near the Indoor Air Handler Unit.

Special warnings:

When wiring: Electrical shock can cause severe personal injury or death. Only a qualified, experienced electrician should attempt to wire this system.

- To not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangering electrical soluges are used in this system. Carefully refer to the string diagram and these instructions when writing, Improper connections and inedequate grounding can cause injury or death.
- Ground the unit following local electrical codes:
- Connect all winning tightily. Losses retrigimaly because overheading at connection points and a possible fire hazard.
 When transporting:

Se careful when plotting up and moving the indoor and outdoor antis. Get a partner to hele, and bond your knees when litting to reduce strain on your back. Sharp edges or thin aluminam line on the air conditioner can out your fingers.

Whom installing...

- ... in a wall: Make pure the wall is strong enough to hold the unit's weight.
- I may be recessary to construct a strong wood or malal forms to provide added support. ... In a room: Properly insulate are latering run inside a room to prevent "sweeting" that can outside dripping and water damage to wall and flows.
- ... In moist or uneven locations: Use a raised committe pad or concrete trocks provide a solid. level four-diation for the outdoor unit. This presents water damage and abnormal vibration
- in an area with high winds: Somety anchor the outdoor and down with both and a motal frome. Provide a suitable or battle.
- signer than drifting snow. Provide snow yests.

When connecting setrigerant tubing

- . Neep all tubing runs as short as possible
- Use the flare method for connecting tubing.
- Chaos openfully for loaks before starting the fact run.

- Turn the power CFF at the main power businesses before opening the unit to sheek as require electrical parts and wiring.
- Risep your fingers and clinting level from any evoling parts.
- Clean up the site after you finally, remembering to check that so metal scoups or bits of using have been left inside the unit being serviced.

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web a haccp manual b list of applicable legal requirements c product data d process flow charts e site layout plan f haccp plans and g other procedures and work instructions including recall procedures required by the organisation 4 the auditors shall review the process adopted by the organisation for

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web purpose this guidebook is intended for small and very small establishments the guidebook clarifies the 9 code of federal regulations cfr part 417 hazard analysis and critical control point haccp systems requirements and provides guidance on how establishments might develop haccp plans that meet those requirements

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