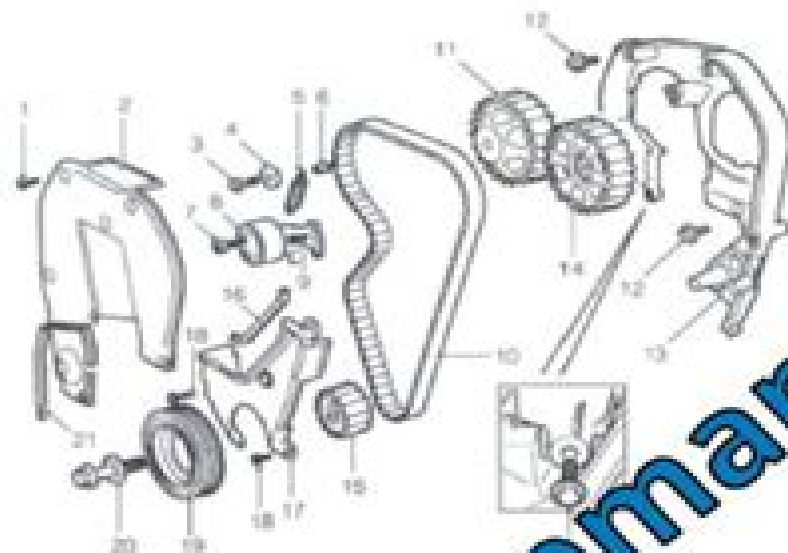


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

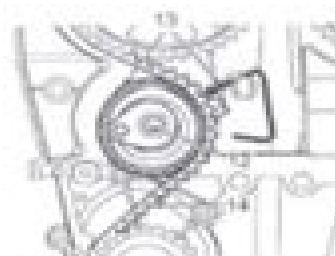
- | | |
|------------------------------------|---|
| 1. Screw - upper front cover | 10. Tensioner pulley and bearing |
| 2. Upper front cover - timing belt | 11. Front seal camshaft |
| 3. Camshaft gear bolt | 12. Timing belt rear cover |
| 4. Weatherstripping | 13. Timing belt rear cover |
| 5. Tensioner spring | 14. Exhaust camshaft front timing gear |
| 6. Pitot bolt | 15. Crankshaft timing gear |
| 7. Allen screw - tensioner pulley | 16. Seal - lower front cover |
| 8. Tensioner pulley and bearing | 17. Lower front cover |
| 9. Flanged nut screw - front cover | 18. Screw - lower front cover |
| 10. Tensioner pulley and bearing | 19. Crankshaft pulley |
| 11. Front seal camshaft | 20. Crankshaft pulley bolt and weatherstripping |
| | 21. Seal - upper front cover |

*These items are supplied as standard equipment but are not supplied as standard equipment. They must be removed at the completion of belt tensioning.

ENGINE



1. Crankshaft pulley bolt and weatherstripping
2. Crankshaft pulley
3. Crankshaft pulley bolt and weatherstripping
4. Crankshaft pulley
5. Crankshaft pulley bolt and weatherstripping
6. Crankshaft pulley
7. Crankshaft pulley bolt and weatherstripping
8. Crankshaft pulley
9. Crankshaft pulley bolt and weatherstripping
10. Crankshaft pulley
11. Crankshaft pulley bolt and weatherstripping
12. Crankshaft pulley
13. Crankshaft pulley bolt and weatherstripping
14. Crankshaft pulley
15. Crankshaft pulley bolt and weatherstripping



1. Crankshaft pulley bolt and weatherstripping
2. Crankshaft pulley
3. Crankshaft pulley bolt and weatherstripping
4. Crankshaft pulley
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14. Crankshaft pulley
15. Crankshaft pulley bolt and weatherstripping

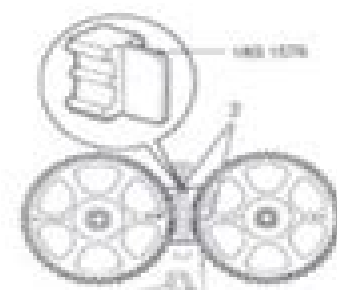


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download

1. Clean timing gear, coolant pump drive gear and tensioner pulley



12M3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing mark 180° 15° 0°



12M3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 0° 15° 0°

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JA Banks



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