



### NOTICE:

Coolant must be inhibited with the recommended SCAs (supplemental coolant additives) listed in the **How To** section of this engine operator's guide. In addition, the engine can be equipped with a coolant filter/inhibitor system as an installed option or as an after-sale item. **Failure to check and maintain SCA levels at required concentrations will result in severe damage (corrosion) to the engine cooling system and related components.**

### WARRANTY

The applicable engine warranty is contained in the booklet "Warranty Information for MBE 4000 Engines," available from authorized Detroit Diesel service outlets.

**Keep this Operator's Guide with the engine installation at all times. It contains important operating, maintenance, and safety instructions.**

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# Mbe Operation Manual

**Sabine Zange**



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