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**Pocket Guide and Reference Charts
for CNC Machinists**

— Made in the U.S.A. —



WHAT'S INSIDE THIS BOOKLET?

Decimal Equivalent Chart / Millimeter to Inch Chart

Haas Mill G-Codes / Haas Mill M-Codes

Haas Lathe G-Codes / Haas Lathe M-Codes

Abbreviations and Measurement Units

Mill and Lathe Formulas

Tapping and Threading Formulas

Tap Drill Calculation

Drill Point Depth & Counterbore Formulas

Degree Formulas



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