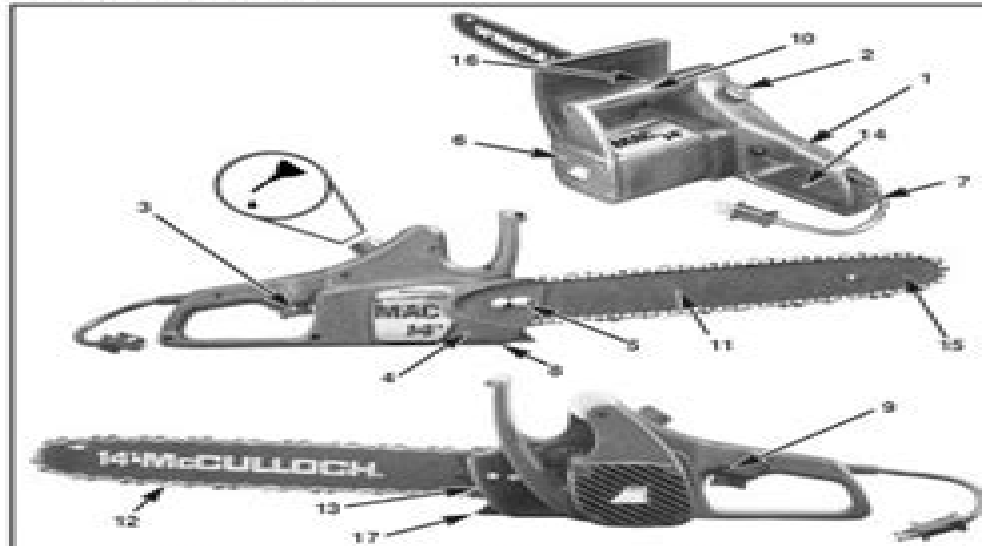


# General Identification

## General Identification



## Parts Identification

1. Rear Handle
2. Oil Tank Cap
3. Trigger Start/Stop Switch
4. Sprocket Cover
5. Bar Retaining Nuts
6. Electric Motor
7. Electric Cord
8. Chain Catcher
9. Lock/Off Button
10. Front Handle
11. Guide Bar
12. Saw Chain
13. Tension Adjustment Screw
14. Rear Hand Guard
15. Guide Bar Nose
16. Oil Tank Inspection Slot
17. Spikes

## Safety Features

3. Trigger Start/Stop Switch immediately stops saw motor when released.
6. Electric Motor is double insulated for added safety.
8. Chain Catcher reduces the danger of injury in the event saw chain breaks or derails during operation. The catcher is designed to intercept a whipping chain.
9. Lock/Off Button prevents accidental acceleration of the saw motor. The trigger cannot be squeezed unless Lock/Off button is depressed.
12. Low Kickback Bar and Chain helps significantly reduce kickback, or the intensity of kickback, due to specially designed depth gauges and guard lines.

# Assembly

## Introduction

This unit is designed for occasional homeowner use and should not be used for commercial purposes or subjected to heavy continuous use. Your new chain saw can be used for a variety of projects such as cutting firewood, making fence posts, felling small trees, limbing, pruning at ground level, and light carpentry. Cut only wood or wood products with your saw.

## Tools for Assembly

Your User's Kit may contain a combination wrench/screwdriver (screw) and is the only tool you will need to assemble your unit and to adjust the saw chain tension.

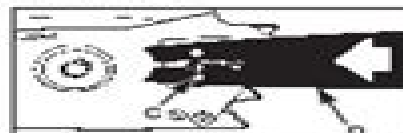
## Assembly Requirements

Your new chain saw will require installation of the guide bar, saw chain, sprocket cover, adjustment of chain, and filling the oil tank with lubricating oil, before the unit is ready for operation. Do not start the saw motor until the unit is properly assembled. Read all instructions carefully. Do not install any other size bar and chain than what is recommended for your model.

## Guide Bar/Saw Chain Installation

### To Install Guide Bar

1. Place power unit on flat surface and remove bar bolt nuts and sprocket cover.
2. Using a straight screwdriver or the screw, if provided in your User's Kit, turn the chain adjustment screw (A) counterclockwise as far left as it will go, or until the Tang (B) (projecting prong) is to the end of its travel.
3. Place the slotted end of the guide bar over the bar bolts so the Tang (B) fits into the lower hole (C) in the guide bar (D).

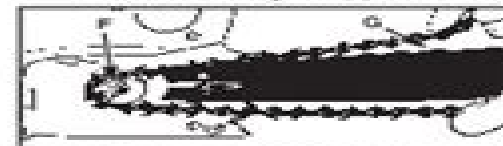


### To Install Saw Chain

## WARNING!

Whenever handling the saw chain, wear work gloves for protection against sharp cutting edges.

1. Spread the chain out with the cutting edges (E) of the chain pointing in the DIRECTION OF ROTATION.
2. Place the chain over the sprocket (F) with drive links sliding between sprocket teeth. Guide the chain links into the groove (G) on the top side of the guide bar and around the nose. The saw chain will droop slightly on the lower part of the guide bar.
3. Install the sprocket cover (H). Place the cover over the 2 bar bolts. Thread the retaining nuts (L) FINGER TIGHT ONLY.



## SAW CHAIN TENSION ADJUSTMENT

Proper tension of the saw chain is extremely important and must be checked before starting any cutting operation. Taking the time to make needed adjustments to the saw chain will result in improved cutting performance and prolonged chain life.

**NOTE:** A new chain and bar will need readjustment after as few as 5 cuts. This is normal during the break-in period, and the interval between future adjustments will lengthen quickly.

# Mcculloch Chainsaw 250 Electric Manual

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## **Table of Contents Mcculloch Chainsaw 250 Electric Manual**

1. Understanding the eBook Mcculloch Chainsaw 250 Electric Manual
  - The Rise of Digital Reading Mcculloch Chainsaw 250 Electric Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mcculloch Chainsaw 250 Electric Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mcculloch Chainsaw 250 Electric Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mcculloch Chainsaw 250 Electric Manual
  - Personalized Recommendations
  - Mcculloch Chainsaw 250 Electric Manual User Reviews and Ratings

- Mcculloch Chainsaw 250 Electric Manual and Bestseller Lists
- 5. Accessing Mcculloch Chainsaw 250 Electric Manual Free and Paid eBooks
  - Mcculloch Chainsaw 250 Electric Manual Public Domain eBooks
  - Mcculloch Chainsaw 250 Electric Manual eBook Subscription Services
  - Mcculloch Chainsaw 250 Electric Manual Budget-Friendly Options
- 6. Navigating Mcculloch Chainsaw 250 Electric Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mcculloch Chainsaw 250 Electric Manual Compatibility with Devices
  - Mcculloch Chainsaw 250 Electric Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mcculloch Chainsaw 250 Electric Manual
  - Highlighting and Note-Taking Mcculloch Chainsaw 250 Electric Manual
  - Interactive Elements Mcculloch Chainsaw 250 Electric Manual
- 8. Staying Engaged with Mcculloch Chainsaw 250 Electric Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mcculloch Chainsaw 250 Electric Manual
- 9. Balancing eBooks and Physical Books Mcculloch Chainsaw 250 Electric Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mcculloch Chainsaw 250 Electric Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mcculloch Chainsaw 250 Electric Manual
  - Setting Reading Goals Mcculloch Chainsaw 250 Electric Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mcculloch Chainsaw 250 Electric Manual
  - Fact-Checking eBook Content of Mcculloch Chainsaw 250 Electric Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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