



The beautifully silver-colored mag funnel by Red Hot as a frame is blended to match the contour of the grips. Photo: Red Hot

MAGAZINE FUNNEL

To make rounds against the clock faster and more secure, IPSC shooters developed the magazine funnel. It started as an accessory attached to the frame, with a porting extending below it, wider than the mag opening, to provide a funnel. Bill Wilson made the earliest one I recall, and it is an example of the American Way. It was a single piece of milled plastic with two tabs locked over the grips' bottom footings. Take the grips off, snap the tabs over the footings, and put the grips back on—you have a magazine funnel.

One maker of special grips (I don't recall the name) produced them longer and thicker at the bottom, and the grips were the magazine funnel—an interesting, if not entirely aesthetic, approach.

The top long-range team from Smith & Alexander, aka S&A, who used conventional cast, mousing housing, Two stars extended forward, forming a funnel on either side of the magazine opening. The cold

smoothed the transition and speed up rounds with careful sanding and polishing. This also accelerated the market for magazine base-plate extensions since the mag funnel made the frame longer to the length of the stars. You can now get them not just from S&A, but others, like Stan Chen.

Custom penknives took two other approaches. One was to weld or silver-solder steel to the frame sides. I used gauge stock, soldered them on, then ground and polished until the outside matched the curve of the grips, and the inside was a smooth and deep funnel for rounds. This approach did not make the frame longer.

The other approach was to clamp the frame upside down in a special fixture, heat the bottom red-hot, and drive a wedge into the opening to flare the frame sides into a mag funnel. Both of these approaches took a lot of time and effort, and added a couple of hundred dollars to the cost of a custom build.

Today, there are better ways. One is by Stan Chen, who machined off the bottom of the frame, and welds in its place a funnel, complete

to fitting a Stan Chen mousing housing and mag well, you have to properly locate the parts to drill the hole for the retaining pin, there, Jason Burton shows how it's done. Photo: Jason Burton



Gunsmithing Manual

W. F. Vickery



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