

54100 ENGINE REMOVAL-REFTTING

Removal (Engine 3.14L 4B50T)

Set the vehicle over the pit on stands (1).

Loosen the nut (2) around the upper mounting bracket (3) of the upper frame (4).

Use a screwdriver (5) and a pry bar (6) to pry the upper frame (4) from the body (7) and separate the frame (4) from the body (7).

Loosen the nut (8) around the lower mounting bracket (9) of the lower frame (10).

Use a screwdriver (11) and a pry bar (12) to pry the lower frame (10) from the body (7) and separate the frame (10) from the body (7).

Loosen the nut (13) and washer (14) that secure the rear cross member (15) with the left frame.

Loosen the nut (16) and washer (17) and remove the bottom rail guard (18) and (19).

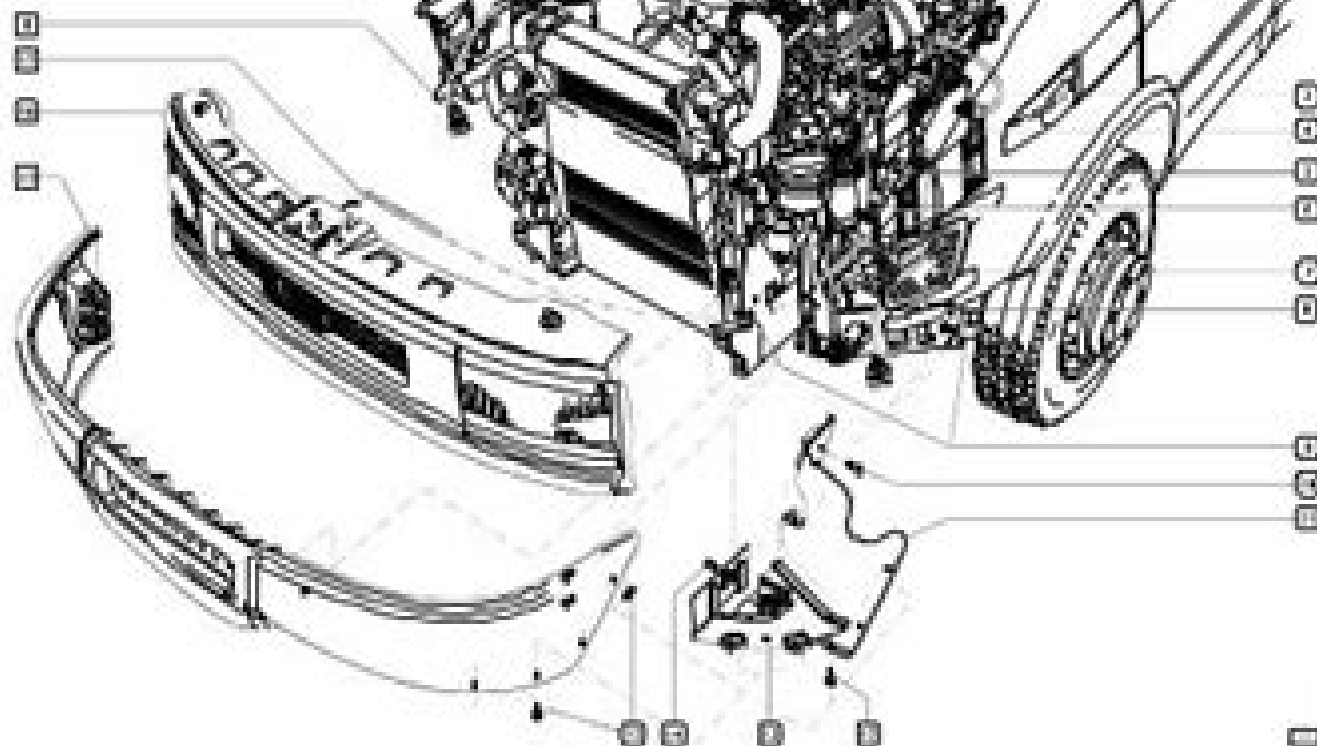
Loosen the right rail (20) and remove the frame (21).

Separate the vehicle case (Figure 5).

Loosen the nut (22) and washer (23) that secure the intermediate guard (24).

Loosen the nut (25) and washer (26) that secure the rear guard (27).

Figure 1



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M Walker



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