

ENGINE ARCHITECTURE

NEF engines are the highest expression of design and engineering efficiency that IVECO MOTORS-IPT makes available on the market place. They are highly innovative engines designed to be able to comply now with the regulations on fumes and acoustic emissions that will be enforced in the near future.

Designed with innovative techniques and manufactured with advanced working processes, they are the result of hundreds of years of design and engineering tradition as well as of an important international cooperation.

The excellent performance of NEF engines originates from induction and exhaust ducts of new design where, by improving the gas exchange phases, the intaken air turbulence is improved, thus enabling the complete exploitation of the new injection system capacity.

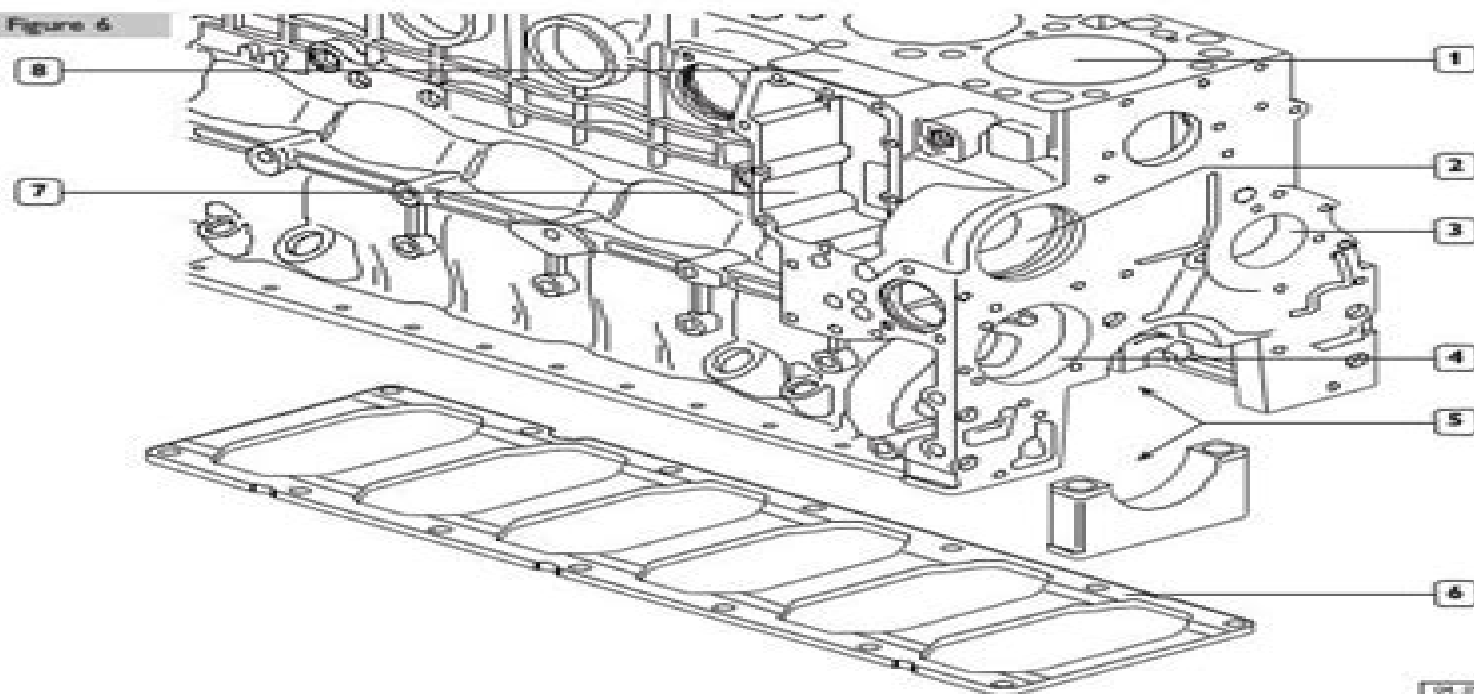
The new criteria chosen in defining the parameters setting the combustion conditions, metering and injection, optimized instant by instant, enable to obtain a new balance between high performance and consumption reduction. NEF engines can be fitted with a mechanical pump or a total electronic controlled "Common Rail" fuel supply system.

Every technical solution has been accurately devised so as to assure qualitative product perfection. The configuration of the engine itself has been designed in such a way as to facilitate access to each individual part thus reducing maintenance time.

Cylinder head fitted with four valves per cylinder, rear timing control, new design connecting rods and aluminum-nickel pistons are components of an engine fitted with 40% less elements than an engine of equivalent performance.

Crankcase

Figure 6



1. Reconditionable integral cylinder barrels - 2. Water pump seat - 3. Camshaft bushing seat - 4. Oil pump seat - 5. Main bearings - 6. Crankcase backing plate - 7. Oil cooler (waterfoil) seat - 8. Product model number location.

Moreover, within the cast iron crankcase, coolant circulation grooves, ducts for lubrication loops for the various machine parts and the seat for push rod bushings have

been grooved in. The backing plate (6) applied to the lower part makes the crankcase tougher and improves resistance to stress.

Iveco Nef Engine N60 Ent M37 Factory Service Repair Manual

AW Chickering



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