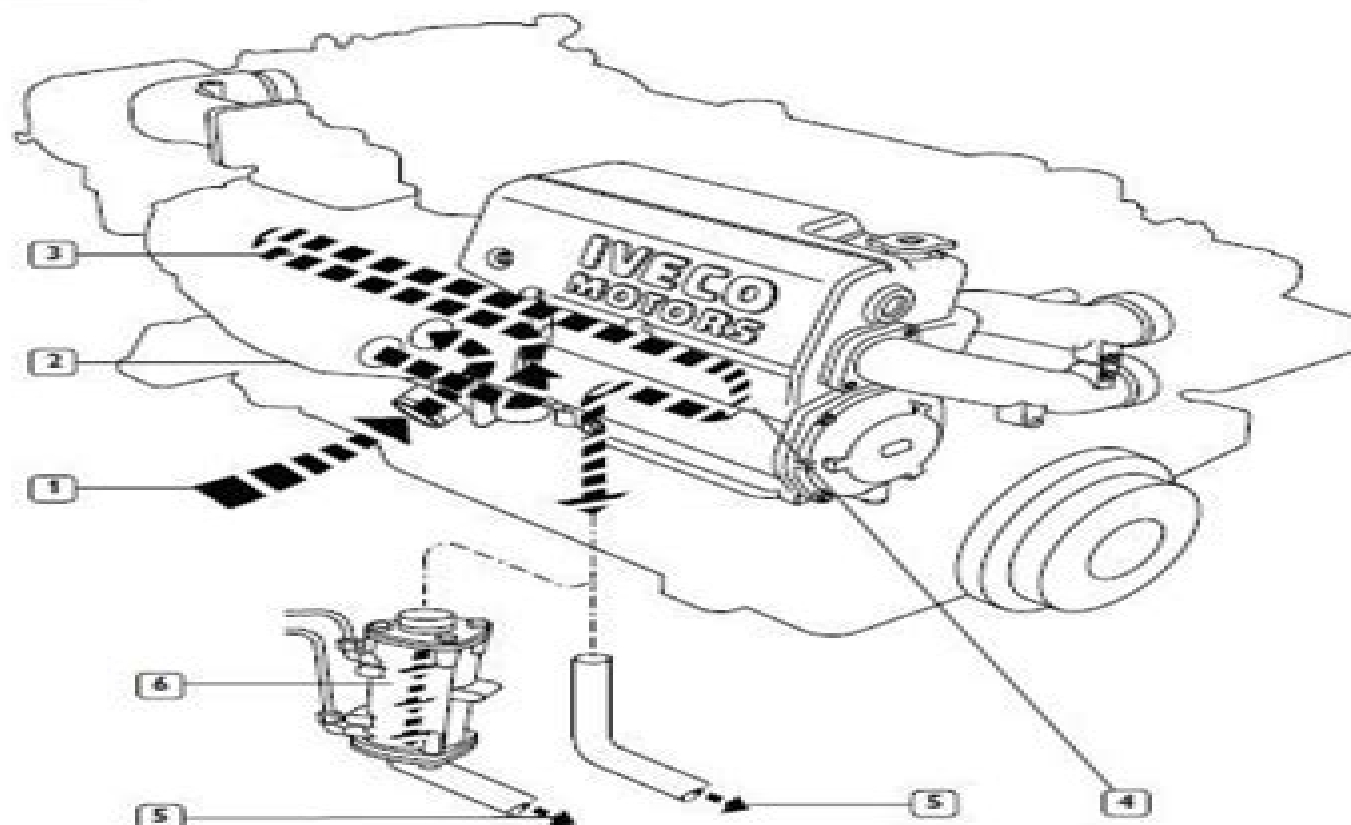


## SEA WATER OPEN COOLING LOOP

Figure 16



C13, 1999, 2007

■ ■ ■ ■ ■ Sea water

1. Sea water suction - 2. Sea water pump - 3. Supercharger air heat exchanger (not present on the C13 ENS M33 engine) -  
4. Coolant (fresh water) heat exchanger - 5. Sea water outlet from heat exchangers for overboard discharge -  
6. Heat exchanger for gearbox oil (on request).

## Description and operation

Sea water, drawn from under the keel and necessarily filtered, is drawn by the pump and sent to the supercharger air heat exchanger and from there to the water/water heat exchanger of the closed cooling loop; only after this will it flow through the heat exchanger for the gearbox oil, if one is provided.

The configuration of the discharge lines depends on the choice of a dry "chimney" exhaust, or a mixed one. The outlet pipe will carry the water directly to the overboard discharge or, if the water/exhaust gas mixer solution is adopted, a conduit will connect the outlet of the last heat exchanger with the mixer inflow junction pipe.



# Iveco Engine C13 M33 C13 M50 Repair Manual

**Jean Luc Pallas**





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