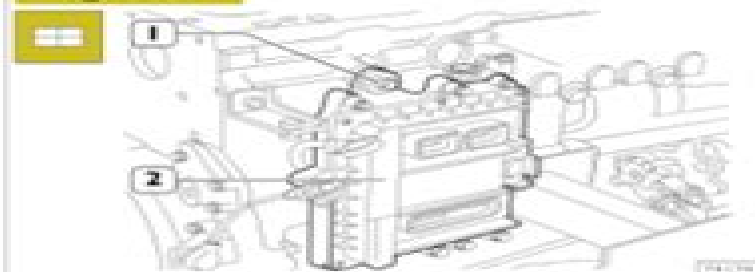


Figure 169



Assemble the electronic gearbox (2) equipped with the exchanger to the engine, fixing it with the screws (1). In case the rubber buffers are cracked or excessively deformed, provide replacing them.

Figure 170



Check cleanliness of cylinder head and engine block coupling surface.

There are two types of head gasket:

- Type A - 1,25 mm thick
- Type B - 1,13 mm thick

Check the average protrusion S of the pistons as indicated on page 33.

If $S > 0,40$ mm use gasket type A.

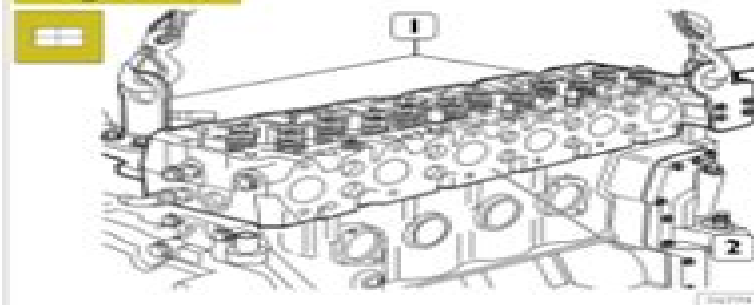
If $S \leq 0,40$ mm use gasket type B.

Do not get the cylinder head gasket dirty.

Place the gasket (1) in position with the marking "TOP" (1) facing the head.

The arrow shows the point where the gasket thickness is given.

Figure 171

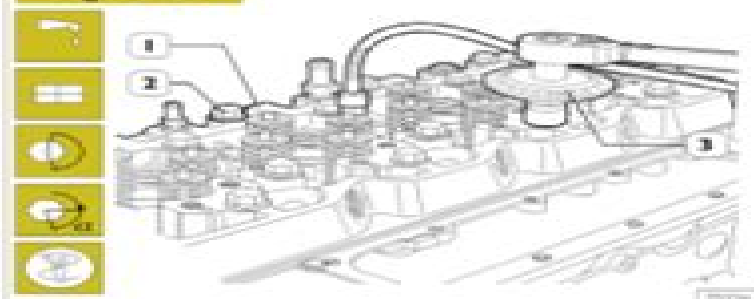


Direct the output shaft (4) and the camshaft (2) so that when fitting the driven gear (1) on the camshaft the marks on the gears (1 and 3) are coinciding.

NOTE Before reusing the fastening screws (1), perform two diameter measurements as shown in figure, registering diameters D1 and D2:
if $D1 - D2 < 0,1$ mm the screw may be reused
if $D1 - D2 > 0,1$ mm the screw must be replaced



Figure 172



Assemble cylinder head (1). Tighten the screws (2) in three following steps, following order and mode shown in the figure below.

NOTE The angle tightening is carried out through tool 99395216 (3).

NOTE Before any assembly operation always verify that the hole and screw threads have no evidence of wear or dirt.

Iveco N45 Engine Manual

Victor M. Corman

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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web place the first set of popsicle sticks to the desired height make sure the edges of the sticks are all lined up once ready glue the sticks together using the paintbrush and mod podge dip the paintbrush into mod podge and then paint the mod podge onto the popsicle sticks to attach them together

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you can follow these steps just for fun to see if you can make a new skill or if you want to surprise a relative or friend with an awesome ha

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web glue the house together according to your plans blueprints when i created my house i used the paper to make the angle and the roof this step is very important because if you glue the house together using too much glue or used too little glue your house may break or

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