

Autocatalytic (electroless) nickel-phosphorus alloy coatings  
Specification and test methods  
(ISO 4527 : 2003)  
English version of DIN EN ISO 4527

**DIN**  
**EN ISO 4527**

ICS 25.220.40

Supersedes DIN 50956,  
May 1988 edition.

Metallische Überzüge – Autokatalytisch (außenstromlos)  
abgeschiedene Nickel-Phosphor-Legierungs-Überzüge –  
Spezifikationen und Prüfverfahren (ISO 4527 : 2003)

**European Standard EN ISO 4527 : 2003 has the status of a DIN Standard.**

*A comma is used as the decimal marker.*

### National foreword

This standard has been published in accordance with a decision taken by CEN/TC 262 to adopt, without alteration, International Standard ISO 4527 as a European Standard.

The responsible German body involved in its preparation was the *Normenausschuss Materialprüfung* (Materials Testing Standards Committee), Technical Committee *Galvanische Überzüge*.

The DIN Standards corresponding to the International Standards referred to in clause 2 of the EN are as follows:

ISO Standard	DIN Standard
ISO 1463	DIN EN ISO 1463
ISO 2064	DIN EN ISO 2064
ISO 2177	DIN EN ISO 2177
ISO 2178	DIN EN ISO 2178
ISO 2819	DIN EN ISO 2819
ISO 2859-1	DIN ISO 2859-1
ISO 2859-2	DIN ISO 2859-2
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ISO 3497	DIN EN ISO 3497
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ISO 3882	DIN EN ISO 3882
ISO 4516	DIN EN ISO 4516
ISO 6158	DIN EN ISO 6158
ISO 9220	DIN EN ISO 9220
ISO 10289	DIN EN ISO 10289

Continued overleaf.  
EN comprises 26 pages.

# Iso 4527

**Andrey Belyakov**



## **Iso 4527:**

UNE-EN ISO 4527:2004 ,2017

### **Contact and Long-Term Behavior of Current-Carrying Connections in**

**Electrical Power Engineering** Stephan Schlegel, Michael Gatzsche, Christian Hildmann, Toni Israel, 2024-11-16 This book summarizes insights into stationary high current connections across all voltage levels These are applied in existing facilities and for new constructions in electrical power engineering e mobility and battery storage technology Current carrying stationary connections are indispensable in countless applications Complex systems often fail due to inadequate or heavily loaded connections A large number of these connections are assembled and must function reliably over their required lifespan To ensure this under current demands correct conductor and coating materials must be chosen robust design and construction ensured proper installation guaranteed and a secured temperature limit for the desired lifespan considering environmental conditions must be known The book covers theories on contact physics key conductor and coating materials factors influencing electrical contact behavior the relationship between mechanical and electrical contact behavior aging physics and long term behavior under various operating and environmental conditions along with design criteria for construction Additionally it presents approaches to numerically model electrical mechanical thermal behavior introduces evaluation criteria and outlines qualification testing methods It serves as a comprehensive reference based on scientific research and practical insights from the past 40 years

**Tool and Manufacturing Engineers Handbook: Materials, Finishing and Coating** Charles Wick, Raymond F. Veilleux, Ramon Bakerjian, Society of Manufacturing Engineers, 1985-12-09 Volume 3 helps you and your production team use new materials choose the most efficient surface and edge preparation techniques and apply coatings that enhance the appearance and performance of your final product You ll use this book to analyze the machinability formability and weldability of your materials and to help assess heat treatment systems coating processes and materials application and curing methods and more

**Quality Control and Assurance in Advanced Surface Engineering** Kenneth Norman Strafford, Chinnia Subramanian, 1997 A key to the successful exploitation of modern coating systems lies in the generation and acceptance of appropriate quality assurance and control QA and QC standards There is a proliferation of papers in the literature extolling the benefits of novel coatings and coating systems but there is still an urgent need to characterise understand and interpret the reported enhanced performance of such coatings This book addresses comprehensively quality issues

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**and Coating Processes for Metals** James H. Lindsay,ASM International,1997-12-31 A reference work covering commercial coating processes Coating types covered include organic coatings paints and their process cycles electroplating vacuum deposition coatings electroless plating and conversion coatings The bulk of the book is taken up with an alphabetical listing of 2 000 **ISO Catalogue** International Organization for Standardization,1997 *Annual Book of ASTM Standards*

American Society for Testing and Materials,1991 Index to ASTM standards issued as last part of each vol **Plating and Surface Finishing** ,2003 **Standards India** ,1987 **Electronic Materials and Processes Handbook** Charles A. Harper,1994 Today the successful design and manufacture of electronic devices requires expertise in both materials science and manufacturing processes This reference provides electronics engineers and materials scientists with the information they need on the materials and processes currently used to fabricate interconnect and package electronic components and systems **Annual Book of ASTM Standards** ASTM International,American Society for Testing and Materials,2004

Federal Energy Regulatory Commission Reports United States. Federal Energy Regulatory Commission, **Elsevier's Encyclopædia of Organic Chemistry** Edith Josephy,F. Radt,1953 **Elsevier's Encyclopaedia of Organic Chemistry** Edith Josephy,F. Radt,1953 **Catalogue** International Organization for Standardization,2008 **Technisches Zeichnen (39., überarbeitete und aktualisierte Auflage)** Prof Dr Andreas Fritz,2024-02-06 Der Hoischen Fritz bietet einen umfassenden berblick ber normgerechtes technisches Zeichnen darstellende Geometrie konstruktive Grundlagen und geometrische Produktspezifikation Das regelm ig neu aufgelegte Standardwerk begleitet seit Jahrzehnten Auszubildende Fortbildungsteilnehmer und Studierende als erprobtes Lehr und Arbeitsbuch Technikern und Ingenieuren in der Praxis dient es als bew hrtes Nachschlagewerk In der 39 Aufage wurde der Inhalt hinsichtlich neuer Normen aktualisiert und erweitert Neue Allgmeintoleranzen nach ISO 22081 und DIN 2769 neue Oberf chenspezifikation nach ISO 21920 Darstellungsnorm ISO 128 Spezifikation nicht formstabiler Bauteile nach ISO 10579 und Populationsspezifikation nach ISO 18391

Microstructure and Mechanical Properties of Structural Metals and Alloys Andrey Belyakov,2019-06-24 The papers collected in this special issue clearly reflect the modern research trends in materials science These fields of specific attention are high Mn TWIP steels high Cr heat resistant steels aluminum alloys ultrafine grained materials including those developed

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