

Systematic three-layered hierarchical structure of the ISO/IEC International Safety Standard

ISO : Machine

ISO/IEC Guide 51

IEC : Electric

A

Safety of machinery- Basic concept, general

Principles for design (ISO 12100)
Principles for risk Assessment (ISO 14121)

**Basic safety standards;
giving basic concepts,
principles for design, and
general aspects that can
be applied to all machinery**

Interlock devices (ISO 14119)
Guards (ISO 14120)
Safety related parts of control systems (ISO 13849-1)
Safety Related Components (ISO 13849-2)
Safety distances (ISO 13852/13853)
Emergency stop (ISO 13850)
Prevention of unexpected start-up (ISO 14118)
Two-hand control devices (ISO 13851)
Pressure-sensitive protective devices (ISO 13856)
Permanent means of access to machinery (stairs, ladders, etc.) (ISO 14122)

B

**Generic safety standards;
dealing with one safety
aspect or one type of
safeguard that can be used
across a wide range of
machinery**

Electrical equipment of machines (IEC 60204)
Electrosensitive protective equipment (IEC 61496)
Application (PSPE) (IEC 62046)
Functional safety (IEC 61508)
Low-voltage switchgear and controlgear (IEC 60947)
Electromagnetic compatibility (EMC) (IEC 61000-6)
Power transformers (IEC 60076)
Electrical apparatus of explosive gas atmospheres (IEC 60079)

C

For details, see the corresponding ISO or IEC Standard

**Machine safety standards;
Dealing with detailed safety requirements for a particular machine or group of machines.
Examples: Machine Tools, Industrial Robots, Press Machines, A/VG, Transport**

Original EN954-1 Safety Categories

Categories EN954-1	Consequences of Fault	Requirements of Control System	Categories EN954-1	Categories EN954-1
1	Possibility of loss of a safety function after a single fault.	Design based on well established components and principles		Safety relays; mechanically link contacts (direct opening; reliability)
2	Possibility of loss of safety function if a fault appears between 2 test cycle	The integrity of the safety function is based upon a periodic test. A failure should be detected at the following test cycle		Safety relays; cyclical test
3	Safety function maintained in case of a single fault	Accumulation of undetected and non-dangerous faults may lead to the loss of safety function		Safety relays; redundancy (dual channel)
4	Safety function maintained in case of multiple faults	Same as Category 3, but accumulation of undetected faults never leads to the loss of the safety function		Safety relays; redundancy; feedback loop; cross fault detection

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G Orfield



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