

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, $L$ , in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, $t$ , in mm										
A	$\pm 1$	$\pm 1$	$\pm 1$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 5$	$\pm 6$	$\pm 7$	$\pm 8$	$\pm 9$
B		$\pm 2$	$\pm 2$	$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 10$	$\pm 12$	$\pm 14$	$\pm 16$
C		$\pm 3$	$\pm 4$	$\pm 6$	$\pm 8$	$\pm 11$	$\pm 14$	$\pm 18$	$\pm 21$	$\pm 24$	$\pm 27$
D		$\pm 4$	$\pm 7$	$\pm 9$	$\pm 12$	$\pm 16$	$\pm 21$	$\pm 27$	$\pm 32$	$\pm 36$	$\pm 40$

## 4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine, on the basis of table 2, which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg,  $L$ , is to be represented.

## 4.3 Straightness, flatness and parallelism tolerances

The straightness, flatness and parallelism tolerances as specified in the table 3 apply both for the overall dimensions of a weldment, a welding assembly, or a welded structure, and also for sections for which the dimensions are indicated.

Other tolerances of form and position (e.g. coaxiality and symmetry tolerances) have not been specified. If such tolerances are required for functional reasons, they shall be indicated on the drawings, as specified in prEN ISO 1101.

## 5 Indications on drawings

The designation of the selected tolerance class as specified in tables 1 and 2 (e.g. EN ISO 13920-B) or its combination with a tolerance class as specified in table 3 (e.g. EN ISO 13920-BE), shall be entered in the appropriate area on the drawing.

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, $L$ , in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1 000	Over 1 000
	Tolerances, $\Delta\alpha$ , (in degrees and minutes)		
A	$\pm 20$	$\pm 15$	$\pm 10$
B	$\pm 45$	$\pm 30$	$\pm 20$
C	$\pm 1^\circ$	$\pm 45$	$\pm 30$
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$
	Calculated and rounded tolerances, $t$ , in mm/m <sup>1)</sup>		
A	$\pm 6$	$\pm 4,5$	$\pm 3$
B	$\pm 13$	$\pm 9$	$\pm 6$
C	$\pm 18$	$\pm 13$	$\pm 9$
D	$\pm 26$	$\pm 22$	$\pm 18$

<sup>1)</sup> The value indicated in mm/m corresponds to the tangent value of the general tolerance. It is to be multiplied by the length, in m, of the shorter leg.

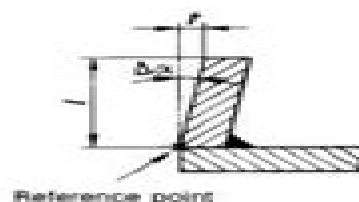


Figure 1

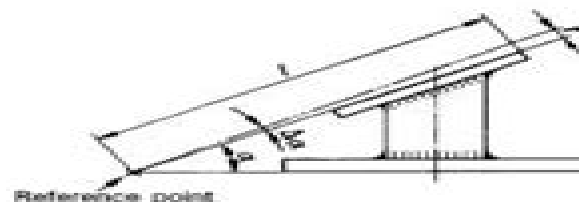


Figure 2

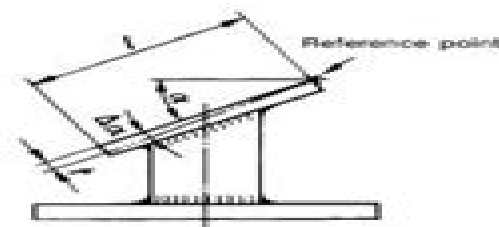


Figure 3

# Iso 13920 Tolerance Chart

**EW Minium**



## **Iso 13920 Tolerance Chart:**

### **Geometrical Dimensioning and Tolerancing for Design, Manufacturing and Inspection** Georg

Henzold,2006-10-13 Geometrical tolerancing is used to specify and control the form location and orientation of the features of components and manufactured parts This book presents the state of the art of geometrical tolerancing covers the latest ISO and ANSI ASME standards and is a comprehensive reference and guide for all professional engineers designers CAD users quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications For all design and manufacturing engineers working with these internationally required design standards Covers ISO and ANSI geometrical tolerance standards including the 2005 revisions to the ISO standard Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item essential information for designers engineers and CAD professionals **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs *ISO 2768-1* ,1989 **ISO Limits and Fits** British Standards Institute Staff,British Standards Institution,1990-01 Fits Dimensional tolerances Tolerances measurement Shafts rotating Holes Grades quality SI system metric Standard tolerances **ISO System of Limits and Fits** American National Standards Institute,1973 *ISO Limits and Fits* British Standards Institution,1993 **ISO System of Limits and Fits** International Organization for Standardization,1964 Specification for ISO Limits and Fits British Standards Institution,1969 **ISO Limits and Fits** British Standards Institute Staff,British Standards Institution,1990-01 Fits Dimensional tolerances Tolerances measurement Designations Shafts rotating Holes Graphic representation Fundamental tolerances Grades quality Rounding numbers Terminology Standard tolerances SI system metric **ISO System of Limits and Fits** American National Standards Institute,1973 *ISO 2768-2* ,1989 ISO Systems of Limits and Fits International Organization for Standardization,1962 ISO 8062-4 : geometrical product specifications (GPS) - dimensional and geometrical tolerances for moulded parts. Part 4 : general tolerances for castings using profile tolerancing in a general datum system ISO.,2017

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