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# Guided Aggressors On The March Answers

WJ Hussar

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 48 bolt flange1 5 3 7 2 6 4 812 bolt flange1 7 4 10 2 8 5 11 3 9 6 1216 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened
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bab ini akan dimulai dengan penjelasan tentang pembuatan alat simulasi elevator 3 lantai kemudian penentuan input dan output plc sebagai interaksi antara plc dengan alat simulasi tersebut

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web feb 27 2002 to give you an idea the lift will need a motor that reverses the lift car will need pushbuttons for floor 1 2 3 plus an estop each floor will need 1 or 2 pushbutton s the lift will need to know what floor its at this can use limit switches or prox but an encoder on motor may be good

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web dalam pembuatan prototype ini menggunakan alternatife lain untuk menggantikan peran plc dalam mengendalikan proses elevator atau lift yang bekerja yaitu menggunakan mikrokontroler arduino unoprototype elevator atau lift ini berpedoman pada lift sebenarnya yang terdiri dari sensor di setiap lantai yang digunakan sebagai gerakan

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menambahkan hmi dan push button pada diminiatur lift plc yang digunakan adalah omron tipe cp1e n30dsr a dengan 14 input dan 8 output

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