

HELIARC 250 HF

WELDING POWER SUPPLY

PART NO. 678480

L12-964

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SPECIFICATIONS



FEATURES/BENEFITS

- High Quality AC Tig Performance . . . Easily handles difficult aluminum welding jobs.
- Electronic SCR Control . . . No output drift with line voltage or heat build up.
- Convenient Output Current Selection . . . A choice of AC, DCSP or DCRP welding current, with a simple turn of a knob, sets the best requirement for your application.
- Flexible Current Range Selection . . . Three widely overlapping ranges of AC and DC output current permits quick coarse adjustment by a simple turn of a knob.
- Solid State Current Control . . . Provides fine-tuned current adjustment within the selected range for consistent welding performance.
- Variable High Frequency Intensity Controls . . . Minimizes high frequency interference by allowing adjustment for optimum starts or for continuous arc stability depending on the welding application.

These INSTRUCTIONS are for experienced operators. If you are not fully familiar with the principles of operation and safe practices for electric welding equipment, we urge you to read Linde's free booklet, "Precautions and Safe Practices for Electric Welding and Cutting," Form S2-529. Do NOT permit untrained persons to install, operate, or maintain this equipment. Do NOT attempt to install or operate this equipment until you have read and fully understand these instructions. If you do not fully understand these instructions, contact your supplier for further information. Be sure to read the Safety Precautions on page 2 before installing or operating this equipment.

Rated Output @ 40% Duty Cycle		250 Amps @ 90 Volts AC/DC	
Open Circuit Voltage		70 Volts AC/72 Volts DC	
Output Current Range in Amperes	Welding Mode	AC	DC
	5 Amp. Min.	5 to 250	5 to 250
	25 Amp. Min.	25 to 250	25 to 250
Input Voltage	200-230/460 VAC, 1 Ph., 60 Hz.		
	Input Current @ Rated Load in Amperes	Full Load	110 100 50
Power Factor @ Rated Load		Approx. 92 Percent	
Dimensions:	Width	19 inches	498 mm
	Depth	26 inches	660 mm
	Height	22 inches	559 mm
Weight		37% lbs.	12% kg

- Post Flow Service Control . . . Allows timed internal of gas and water at the end of the weld to protect the weld area, extend tungsten life and help increase torch life.
- Remote or Panel Control Features . . . Provides low voltage circuitry to remote (optional) foot, hand or torch switch control for operator safety and convenience.
- Highest Voltage Applied To Front Panel Components is 115 VAC . . . Conforms to various local codes and industry standards.
- 50 Amp. 115 VAC Auxiliary Outlet . . . Convenient additional power to run grinders, drills, etc.
- Input Power Light . . . Confirms primary power status even when fan cannot be heard.
- "E-2" Access Terminals . . . Output terminal studs are protectively mounted on the front panel for quick and easy connection of welding and ground cables.
- Compact Size . . . Easy to move, takes little floor space.

Be sure this information reaches the operator.
You can get extra copies through your supplier.

LINDE
UNION CARBIDE

Heliarc 250 Hf Square Wave Manual

Yijin Wang



Heliarc 250 Hf Square Wave Manual:

The book delves into Heliarc 250 Hf Square Wave Manual. Heliarc 250 Hf Square Wave Manual is an essential topic that needs to be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Heliarc 250 Hf Square Wave Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Heliarc 250 Hf Square Wave Manual
 - Chapter 2: Essential Elements of Heliarc 250 Hf Square Wave Manual
 - Chapter 3: Heliarc 250 Hf Square Wave Manual in Everyday Life
 - Chapter 4: Heliarc 250 Hf Square Wave Manual in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Heliarc 250 Hf Square Wave Manual. The first chapter will explore what Heliarc 250 Hf Square Wave Manual is, why Heliarc 250 Hf Square Wave Manual is vital, and how to effectively learn about Heliarc 250 Hf Square Wave Manual.
3. In chapter 2, the author will delve into the foundational concepts of Heliarc 250 Hf Square Wave Manual. The second chapter will elucidate the essential principles that must be understood to grasp Heliarc 250 Hf Square Wave Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Heliarc 250 Hf Square Wave Manual in daily life. This chapter will showcase real-world examples of how Heliarc 250 Hf Square Wave Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Heliarc 250 Hf Square Wave Manual in specific contexts. The fourth chapter will explore how Heliarc 250 Hf Square Wave Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Heliarc 250 Hf Square Wave Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Heliarc 250 Hf Square Wave Manual.

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Heliarc 250 Hf Square Wave Manual Introduction

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