

Tap Drill

STI TAP SIZE	ALUMINUM				TAP DRILL SIZE
	TAP DRILL SIZE	DECIMAL EQUIV. OF TAP DRILL (INCHES)	MINOR DIA. LIMITS (AFTER TAPPING)		
			MIN.	MAX.	
4 - 40	#31	.1200	.116	.121	#31
5 - 40	#30	.1285	.128	.133	#29
6 - 32	#25	.1495	.144	.150	#25
6 - 40	#26	.1470	.144	.149	#25
8 - 32	#17	.1730	.170	.176	#16
10- 24	13/64	.2031	.199	.205	#5
10 - 32	#7	.2010	.196	.202	13/64
12 - 24	#2	.2210	.221	.227	#1
1/4 - 20	17/64	.2656	.261	.267	17/64
1/4 - 28	G	.2610	.257	.264	17/64
5/16 - 18	Q	.3320	.328	.334	Q
5/16 - 24	21/64	.3281	.323	.330	Q
3/8 - 16	X	.3970	.390	.398	X
3/8 - 24	29/64	.3906	.385	.392	29/64
7/16 - 14	29/64	.4531	.453	.463	15/32
7/16 - 20	29/64	.4531	.450	.458	29/64
1/2 - 13	33/64	.5156	.515	.525	17/32
1/2 - 20	33/64	.5156	.513	.522	33/64

Helicoil Tap Guide

Steve Christ



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