

DESCRIPTION AND MAINTENANCE

This section covers a brief description and function of the various parts of the engine along with complete instructions covering the repair, disassembly and reassembly of the various component parts of the C-10 series engine.

This section has the various subjects arranged alphabetically for convenience in locating.

AIR CLEANERS

Since dirt is the greatest enemy of any internal combustion engine, it is necessary to take every precaution to prevent it from entering the engine. Therefore, one of the most essential preventive measures is proper maintenance of the carburetor air intake air filter. This unit should be cleaned at least once a day or, if operating in very dusty conditions, it should be cleaned every six or eight hours. All connections between the air cleaner and carburetor must be air tight. It is possible, under certain conditions, for enough abrasive laden air to be drawn into the engine through a loose connection to cause rapid wear of the pistons, piston rings and upper cylinder surfaces.

The screen type air cleaner should be removed and washed in gasoline or kerosene, then dipped in clean lubricating oil and replaced on the engine.

The oil bath type air cleaner should be serviced as outlined below.

Each 100 or 150 hours, or until a satisfactory schedule can be worked out, depending on actual operating conditions, the complete air cleaner should be removed from the engine and thoroughly washed and cleaned. (This operation should not be necessary if the oil cup or screen has been changed daily.) A dirty, clogged air cleaner causes loss of power, excessive fuel consumption and dilution of the lubricating oil from the excess fuel.

The air cleaner element must be clean to allow free passage of air or the air cleaner will act as a choke, which would cause a rich combustion mixture, excessive crankcase dilution and loss of power. Clean as follows:

1. Uncover the winged nut or knurled knob on top of the filter and lift the screen and cover from the filter.
2. Wash the screen in clean kerosene, fuel oil or gasoline. If compressed air is available, blow dry, blowing from inside to outside. If, after first washing, it still appears dirty, wash again and repeat until clean. Line this unit, after it is clean, with a piece of clean paper.
3. Remove lower shell, empty the oil and wash the shell as above. Some of these units have a baffle plate in the bottom; remove this before cleaning, so most of the dirt will be found under this plate.
4. Replace lower shell and baffle, if used, and fill with clean lubricating oil (same grade as used in engine or SAE 100 to 120, as indicated by arrow in Illustration No. 2).
5. Before installing the screen, inspect gasket; and, if torn or broken, replace. Now dip the screen or unit in clean lubricating oil and install. This operation is essential since this unit, if needed, will absorb the oil from the lower unit, thus reducing the amount of oil to a point at which efficient air cleaning action is no longer available.

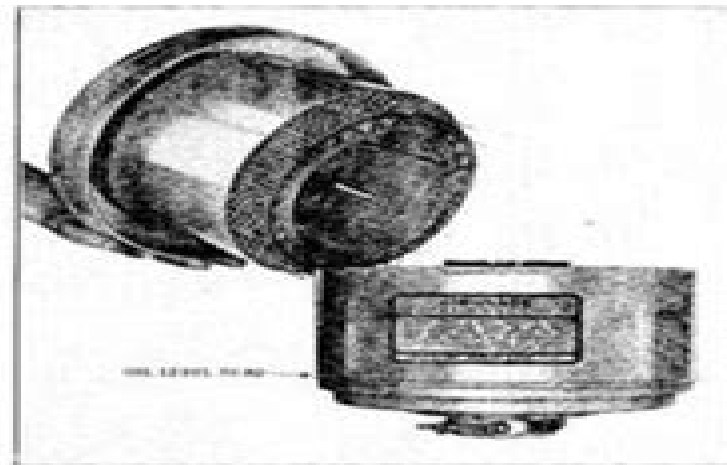


Illustration No. 2

Hercules Qxld5 Service Manual

Tao Wei



Hercules Qxld5 Service Manual:

Whispering the Secrets of Language: An Mental Journey through **Hercules Qxld5 Service Manual**

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Table of Contents Hercules Qxld5 Service Manual

1. Understanding the eBook Hercules Qxld5 Service Manual
 - The Rise of Digital Reading Hercules Qxld5 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hercules Qxld5 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hercules Qxld5 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hercules Qxld5 Service Manual
 - Personalized Recommendations
 - Hercules Qxld5 Service Manual User Reviews and Ratings

- Hercules Qxld5 Service Manual and Bestseller Lists
- 5. Accessing Hercules Qxld5 Service Manual Free and Paid eBooks
 - Hercules Qxld5 Service Manual Public Domain eBooks
 - Hercules Qxld5 Service Manual eBook Subscription Services
 - Hercules Qxld5 Service Manual Budget-Friendly Options
- 6. Navigating Hercules Qxld5 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hercules Qxld5 Service Manual Compatibility with Devices
 - Hercules Qxld5 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hercules Qxld5 Service Manual
 - Highlighting and Note-Taking Hercules Qxld5 Service Manual
 - Interactive Elements Hercules Qxld5 Service Manual
- 8. Staying Engaged with Hercules Qxld5 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hercules Qxld5 Service Manual
- 9. Balancing eBooks and Physical Books Hercules Qxld5 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hercules Qxld5 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hercules Qxld5 Service Manual
 - Setting Reading Goals Hercules Qxld5 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hercules Qxld5 Service Manual
 - Fact-Checking eBook Content of Hercules Qxld5 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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