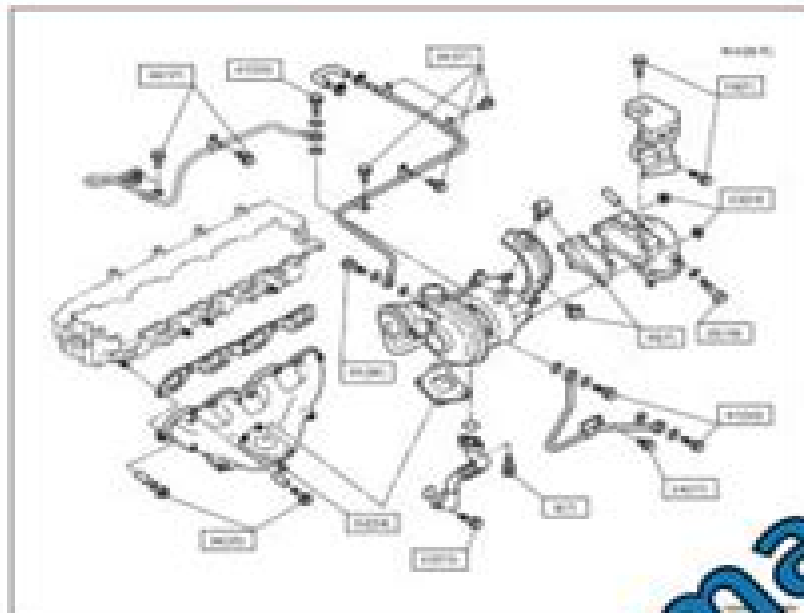
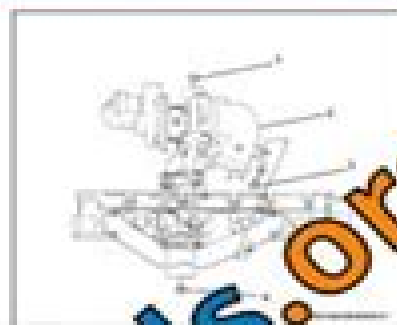


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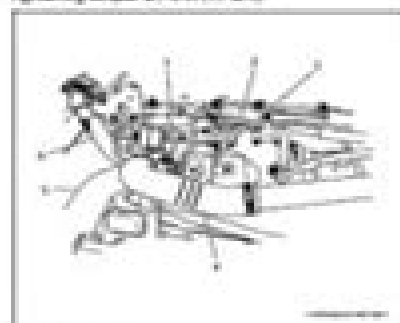
6. Connect the fuel pipe to the Subbusharger.
 7. Tighten the joint bolts to the specified torque.
- Tightening torque: 81 Nm (59 lbf ft)
- Install the pipe bracket and tighten the bolts to the specified torque.
- Tightening torque: 24 Nm (17 lbf ft)



1. Install the water return pipe. Tighten the joint bolts to the specified torque.
Tightening torque: 41 N·m (30 ft·lb)
2. Install the water return pipe bracket. Tighten the bolts to the specified torque.
Tightening torque: 24 N·m (17 ft·lb)
 - Install the rubber hose between the water return pipe and the thermostat housing.
3. Tighten the oil return pipe bolts to the specified torque.
Tightening torque (Pulleychanger side): 9 N·m (70 ft·lb)
- Tightening torque (Cylinder block side): 22 N·m (150 ft·lb)



- | Legend | |
|--|-------------------|
| 1. | Water Return Pipe |
| 2. | Rubbish Valve |
| <p>7. Install the butt-wrenches of feed pipe to the top of the butt-wrenches. Tighten the joint bolts to the specified torque.</p> <p>Tightening torque: 41 N·m (30 ft·lb)</p> <ul style="list-style-type: none"> Install the pipe bracket and tighten the bolts to the specified torque. <p>Tightening torque: 24 N·m (17 ft·lb)</p> | |



- Legend**
1. Cold Feed Pipe
 2. Water Return Pipe
 3. Hot Feed Pipe
 4. Chilled Air Pipe
 5. Hot Feed
 6. BMS Pipe
1. Install the four exhaust pipes to the turbocharger and tighten the nuts to the specified torque.
- Tightening torque: 87 N·m (63 lb·ft)



Gmc W Series Diesel Engine Manual 2006

Phil Edmonston



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