

IGNITION TIMING:

- 4 Cylinder** 5° +/- 0.5° BTDC (elect spark timing cut)
13° +/- 2° BTDC (with elect spark timing)
- 6 Cylinder** 5° +/- 2° BTDC (elect spark timing cut)
15° +/- 2° BTDC (with elect spark timing)

IDLE SPEED INSPECTION

Idle speed adjustment is controlled automatically by the ISC system.

* If idle speed is not within specification check the Fuel system components and repair as necessary.

IDLE RPM - EFI Engines TR/TS

Important: Idle speed adjustment is controlled automatically by the ISC motor system. Standard idle speed has been adjusted at manufacture and by the speed adjusting screw (SAS) and normally does not need adjustment.

1. Ensure engine is at normal operating temperature, the transaxle is in neutral or park, ignition timing is correct and all lighting and accessories are switched off.
2. Bridge the terminals 10 and 12 in the self diagnosis connector with a suitable test lead.



IMPORTANT: If incorrect terminals are bridged computer failure will occur.

3. To the electronic spark advance cut terminal connect a suitable jumper lead then start engine and allow to idle.
4. Check if idle speed is to specification.
Idle Speed 700 +/- 100rpm
A/C idle up 900rpm
5. If idle speed is not to specification remove the cap from the speed adjusting screw and turn the SAS to achieve specified idle speed.
Idle Speed 700 +/- 100rpm
A/C idle up 900rpm
6. Turn off engine, remove the test lead from the self diagnosis plug and remove the jumper lead from the spark advance cut terminal.
7. Start engine. Allow to idle for ten minutes and then



recheck idle speed.

Idle Speed 700 +/- 100rpm
A/C idle up 900rpm

IDLE MIXTURE INSPECTION TE-TW

1. Ensure engine is at normal operating temperature, the transaxle is in neutral or park, ignition timing is correct and all lighting and accessories are switched off.
2. Turn ignition switch off and connect a tachometer, then start engine and race at 2,500 rpm for 2 minutes.
3. Connect a CO and HC tester and check the contents are within specification.
CO contents 0.5% or less
HC contents 100ppm or less
4. If the reading is not within acceptable range inspect the following items.
a) Diagnostic output.
b) Compression Pressure.
c) Injectors.
d) Ignition coil, ignition leads and spark plugs.
e) Evaporative emission control system.
5. If CO and HC contents are not within specification replace the three way catalyst.

LASH ADJUSTER INSPECTION TE-TW

A malfunctioning lash adjuster sounds like a clattering noise and is present immediately after starting engine.

Bleeding Lash Adjuster System

1. Check engine oil to ensure it is at the correct level and is in good condition. Adjust oil level as required.
2. Run the engine at idle for 2-3 minutes.
3. With engine at idle increase engine speed to approx. 3000rpm over a 15sec. interval then release accelerator pedal and allow engine speed to drop to idle, hold for 15 seconds and repeat procedure approx. 30 times.
4. Once noise is eliminated repeat at least five more times.
Note: The noise should be eliminated after 10-30 times.
5. Run engine at idle for 2-3 minutes to ensure noise is

Magna Verada Repair Manual

RD Boyd



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