

Engine Stop Solenoid

1. Remove the engine stop solenoid from the engine.
2. Connect the jumper leads from the pulling coil **F** terminal to the switch **(B)**, and from switch **(B)** to the battery positive terminal.
3. Connect the jumper leads from the pulling coil **R** terminal to the switch **(B)**, and from switch **(B)** to the battery positive terminal.
4. Connect the jumper leads from the engine stop solenoid body to the battery negative terminal.
5. When switch **(B)** is turned on, the plunger pull into the solenoid body and then turn off the switch **(B)**, the plunger comes out.
6. Turn on the switch **(B)**, then turn on the switch **(B)**, the plunger pull into the solenoid body and it keep in holding position after turn off the switch **(B)**.
7. If the plunger is not attracted, the engine stop solenoid is faulty.

IMPORTANT

- Never apply the current for pulling coil more than two seconds when inspecting.

(A) Connector (F) Terminal for Pulling Coil (R) Terminal for Holding Coil

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(B) Turbocharger



Turbine Side

1. Check the exhaust port **(A)** and inlet port **(B)** side of the turbine housing **(C)** to see if there is no exhaust gas leak.
2. If any gas leak is found, tighten the bolts and nuts or replace the gasket with new one.

(A) Turbine Housing (B) Inlet Port (C) Exhaust Port

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Compressor Side

1. Check the inlet hose **(A)** of the compressor cover **(B)** to see if there is no air leak.
2. Check for loose connections or cracks in the suction side of the inlet hose.
3. If any air leak is found, change the clamp **(C)** and/or inlet hose.

(A) Inlet Hose (B) Compressor Cover (C) Clamp

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Radial Clearance

1. If the axial contact to the housing, replace the turbocharger assembly with new one.

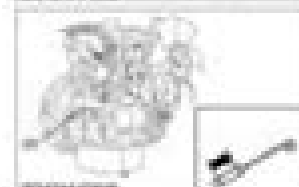
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[2] DISASSEMBLING AND ASSEMBLING

(1) Drawing Oil and Coolant



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Draining Engine Oil

1. Start and warm up the engine for approx. 5 minutes.
2. Place an oil pan underneath the engine.
3. Remove the drain plug **(A)** to drain oil.
4. After draining, screw in the drain plug **(A)** when cooling.

- Fill the engine oil up to the upper line on the dipstick **(B)**.

- Never mix two different types of oil.
- Use the proper SAE Engine Oil according to ambient temperature.

(A) Drain Plug (B) Dipstick

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Draining Coolant



- **Caution**
- Never remove radiator cap while operating or immediately after stopping. Otherwise, hot water will spread out from the radiator. Wait for more than two minutes to cool the radiator before opening the cap.

1. Plug the radiator. Open the coolant drain port.

(A) Coolant Drain Port

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(2) External Components



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Air Cleaner, Muffler and Others

1. Remove the air cleaner and muffler.
2. Remove the fan **(A)**, fan belt, idler, alternator **(B)** and starter **(C)**.

- **(When reassembling)**
- Check to see that there are no cracks on the belt surface.
- **Important**
- After reassembling the fan belt, be sure to adjust the fan belt tension.
- Be sure confirm the direction of the fan.

(A) Fan (B) Starter (C) Fan Belt

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Kubota 03 E2b Series Diesel Engine Full Service Repair Manual 2006 Onwards

Scott C. Dulebohn



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