

Rocker Arm and Push-rod

1. Detach the Rocker arm stay (1).
2. Remove the Oil guide (2).
3. Remove the push-rod.

■ Note for reassembling

- Insert the push-rod into the tappets securely.
- Do not forget to refit the oil guide.

(1) Rocker arm stay (2) Oil guide



Cylinder Head and Tappets

1. Remove the Glow plug cord.
2. Remove the Cylinder Head (1).
3. Remove the head gasket (2) and G-ring (3).
4. Remove the Tappets (4).

(When reassembling)

- Tighten them in the right sequence and evenly. Tighten the bolts as follows:

GROUP 1 Bolt No. 1, 4	SOFTENING TORQUE 2.0 Nm (1.5 lbf-ft)
GROUP 2 Bolt No. 2, 3	SOFTENING TORQUE 2.0 Nm (1.5 lbf-ft)
GROUP 3 Bolt No. 5, 6	SOFTENING TORQUE 2.0 Nm (1.5 lbf-ft)

- Apply engine oil to the cylinder head gasket.
- When overhauling the engine, be careful not to mix the gaskets without confusing its front and back.
- Insert the cylinder head gasket shim (2) between the cylinder head and the cylinder head gasket.
- Retighten the cylinder head after running the engine for 30 minutes.
- Do not forget to refit the G-ring.

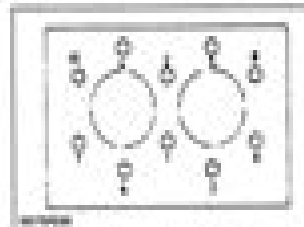
VALVES

1. Remove the valve caps (1) and the valve spring covers (2).
2. Remove the valve spring retainers (3) and the valve springs (4).
3. Remove the valve stem seals (5) and the valves (6).

(When reassembling)

- Replace the valve stem seals with new ones, apply a generous amount of engine oil to them and refit.

- (1) Valve caps (2) Valve spring covers
(3) Valve spring retainers (4) Valve springs
(5) Valve stem seals (6) Valve



- (1) Cylinder head (2) Tappets
(3) Head gasket (4) Head gasket shim
(5) G-ring



- (1) Valve stem seals (2) Valve

[2] INJECTION PUMP, OIL PUMP, TIMING GEAR, CAMSHAFT



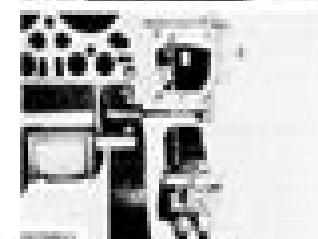
Injection Pump

1. Align the control rack pin with the dot on the gear case and remove the injection pump.
2. Remove the injection pump shims.
3. Confirm the number of the shims.

■ IMPORTANT

- When reassembling, insert the pump rack pin into the fork lever slot securely.

- (1) Injection pump
(2) Injection pump shims



Oil Pump

1. Remove the oil pump cover.
2. Remove the G-ring.
3. Remove the rotor assembly.

■ IMPORTANT

- When reassembling, completely insert the rotor driving section into camshaft groove.
- When reassembling, completely insert the G-ring into the groove on the gear case.

Gear Case

4000-01, 4000-02, 4000-03, 4000-04, 4000-05, 4000-06, 4000-07, 4000-08, 4000-09, 4000-10, 4000-11, 4000-12, 4000-13, 4000-14, 4000-15, 4000-16, 4000-17, 4000-18, 4000-19, 4000-20, 4000-21, 4000-22, 4000-23, 4000-24, 4000-25, 4000-26, 4000-27, 4000-28, 4000-29, 4000-30, 4000-31, 4000-32, 4000-33, 4000-34, 4000-35, 4000-36, 4000-37, 4000-38, 4000-39, 4000-40, 4000-41, 4000-42, 4000-43, 4000-44, 4000-45, 4000-46, 4000-47, 4000-48, 4000-49, 4000-50, 4000-51, 4000-52, 4000-53, 4000-54, 4000-55, 4000-56, 4000-57, 4000-58, 4000-59, 4000-60, 4000-61, 4000-62, 4000-63, 4000-64, 4000-65, 4000-66, 4000-67, 4000-68, 4000-69, 4000-70, 4000-71, 4000-72, 4000-73, 4000-74, 4000-75, 4000-76, 4000-77, 4000-78, 4000-79, 4000-80, 4000-81, 4000-82, 4000-83, 4000-84, 4000-85, 4000-86, 4000-87, 4000-88, 4000-89, 4000-90, 4000-91, 4000-92, 4000-93, 4000-94, 4000-95, 4000-96, 4000-97, 4000-98, 4000-99, 4000-100

1. Remove the gear case cover.



Kubota G1 Diesel Service Manual

Detroit Diesel Corporation



Kubota G1 Diesel Service Manual:

Farmers and Consumers Market Bulletin ,2011 **Cumulative Index [of The] SAE Papers** Society of Automotive Engineers,1965 *Energy Research Abstracts* ,1982 Semiannual with semiannual and annual indexes References to all scientific and technical literature coming from DOE its laboratories energy centers and contractors Includes all works deriving from DOE other related government sponsored information and foreign nonnuclear information Arranged under 39 categories e g Biomedical sciences basic studies Biomedical sciences applied studies Health and safety and Fusion energy Entry gives bibliographical information and abstract Corporate author subject report number indexes *Government Reports Announcements & Index* ,1992-05 **Kubota Shop Manual** Penton Staff,2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 **Diesel Service Manuals** AMBAC International,United Technologies Diesel Systems,1989 *L Type Diesel Engine Repair Manual* ,1980 **Diesel Engine Service Manual** ,1957 **Direct Support and General Support Maintenance Manual** ,1975 *Crown's Diesel Repair Manual* Morton J. Schultz,1984 Practical manual on diesel engines covers general troubleshooting repair maintenance **Repair/Service Manuals, Fuel System, Diesel Tractor** ,1958 **L Type Diesel Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha,1982 **Service Manual D-179 Diesel Engine and Fuel System (Bosch)**. International Harvester Australia, **Kubota Shop Manual** ,1986 Toyota H Engine Diesel Repair Manual Toyota Jidōsha Kabushiki Kaisha,1986 *Diesel Service Manual, CM655 N.A.* Chrysler Corporation. Marine/Industrial Products Division,1981 Service manual for HD series diesel tractors Allis-Chalmers Manufacturing Company. Industrial Service Department. Tractor Division,194? **Detroit Diesel Series 92 Service Manual** Detroit Diesel Corporation,1988 *In-line 71 Service Manual* General Motors Corporation. Detroit Diesel Allison Division,1972 Service Manual General Motors Corporation. Detroit Diesel Allison Division,1984

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