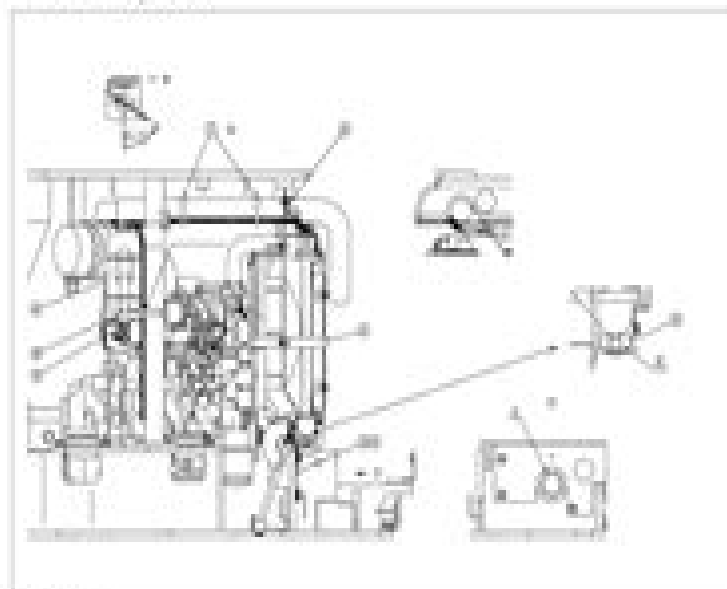


# Radiator assembly view 2

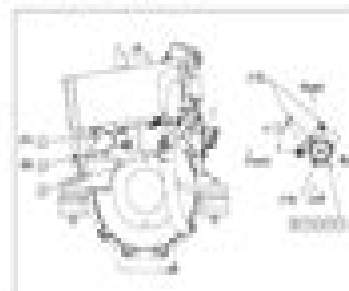


- a) Radiator
- b) Clamp to the inlet hose
- c) Suction hose, to be passed along center
- d) Catch the radiator's front tightly

600 A

# C. Muffler

## Muffler assembly view 1



## Muffler assembly view 2



## Reassembling procedure

- 1) Reassembling steps
  - Temporarily tighten the bolts (a), (b) and (c)
  - Make sure there is no gap at the bolts.
  - First tighten up the bolt (a).
  - Tightening torque
    - 23.5-27 Nm (2.4-2.8 kg-m) 11.5-13.25 ft-lb
  - Second tighten up the bolt (b).
  - Tightening torque
    - 17.5-20.25 Nm (1.9-2.2 kg-m) 12.5-15 ft-lb
  - Third tighten up the bolt (c).
  - Tightening torque
    - 2.5-3 Nm (0.4-0.4 kg-m) 1.8-2.25 ft-lb
- 2) Keep a clearance of over 20 mm (0.78 in.) between the tail pipe and counterweight.

## Parts list

No.	Part name	Qty.	Remarks
1	Clamp (tail assembly)	1	2000
2	Bolt	1	M10 x 20 10
3	Clamp (tail)	1	
4	Clamp (tail)	1	
5	Bolt	1	M10 x 20 10
6	Clamp (tail)	1	
7	Clamp (tail)	1	
8	Bolt	1	
9	Clamp (tail)	1	
10	Clamp (tail)	1	
11	Bolt	1	
12	Clamp (tail assembly)	1	
13	Bolt	1	M10 x 20 10
14	Clamp (tail)	1	M10 x 20
15	Clamp (tail)	1	M10 x 20
16	Clamp (tail)	1	
17	Clamp (tail)	1	
18	Clamp (tail)	1	
19	Clamp (tail)	1	
20	Clamp (tail)	1	
21	Clamp (tail)	1	
22	Clamp (tail)	1	
23	Clamp (tail)	1	
24	Clamp (tail)	1	
25	Clamp (tail)	1	



600 A

# Kubota U25 Service Manual

**Diamond T Motor Car Company.  
Service Dept**



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