







Removing the Electric Clutch

A DANGER

To avoid personal injury:

- Park the machine on a hard and level surface.
- Lift up and hold with lack stands or blocking the rear of the machine, do not operate the machine during the work.
- Disconnect the coupler (1).
- Remove the reciver belt (4):
- Remove the PTO clutch stopper (2) and the flange bot (5). 36
- Remove the electric clutch (3).

(When reassambling)

IMPORTANT

- Tighten the flange bolt (5) to the tightening torque below.
- Install the PTO clutch stopper (2) to the arrow hole, next to White weight businesses.
- Make sure to install the spring plate (6) with cup face up.

Tightening torque. Plange bolt 6.4 to 7.4 kg/m 46.3 to 53.6 to 7.4 kg/m		1000000	62 6 to 72.5 Non 6.4 to 7.4 tof-m 46.3 to 53.5 tof-t
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- (21) PTO Chaon Bloomer
- (CE) | Elevanic Chutch
- 1411 Moreow Beetl

- (5) Plange Boti.
- 1950 Shorting Physics

PERSONAL PROPERTY.

Removing HST Pulley

- To remove the HST pulley (1) and HST belt (5), furn the HST tension arm (3) with a square wrench.
- Remove the MST pulley (1) and MST belt (5):
- Remove the 4 tapping botts (2) for engine.

(When reassembling)

IMPORTANT

- Tighten the tapping bolt (2) to the tightening torque below.
- Apply THENKEL LOCTITE C5-A copper based anti-seize lubricant" or equivalent to the engine shaft.
- Attach the HST pulley (1) with long side down.
- Attach the HST tension spring (4) with the long hook to the pulley side.

Tightowing forque Topping test	57.6 to 67.6 N/m 5.9 to 6.9 kg/m 42.5 to 58.0 to 5
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- (15) HIST Publics
- 120 Taxasing Bull
- (20) 1455 Technica Arm.

- (4) HOT Tenson Spring
- (No. 1992) Block

SWYS A SIGNAL BROKEN GROUP BOTH.

Kubota Zg127s Owners Manual

J Spring

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