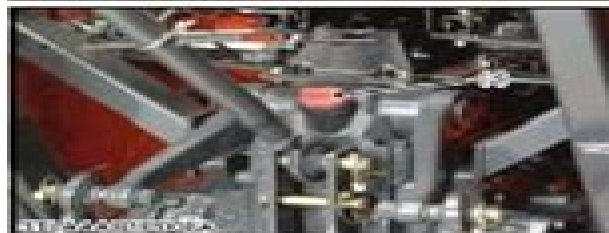


## [2] PREPARATION

### (1) Separating Engine and Clutch Housing



#### Draining the Transmission Fluid

1. Place an oil pan underneath the transmission case.
2. Remove the drain plugs (1) at the bottom of the transmission case.
3. Drain the transmission fluid.
4. Screw in the drain plugs (1).

#### (When reassembling)

- Fill up new oil to the upper line of the gauge (2) from the filling port after removing the filling plug (3).
- After running the engine for a few minutes, stop it and check the fluid level again, if low, add fluid prescribed level (A).

#### **■ IMPORTANT**

- Use only multi-grade transmission fluid. Use of other fluids may damage the transmission or hydraulic system.
- Refer to "LUBRICANTS, FUEL AND COOLANT". (See page G-7.)
- Never work the tractor immediately after changing the transmission fluid. Keeping the engine at medium speed for a few minutes to prevent damage to the transmission.
- Do not mix different brands oil together.

Transmission fluid	Capacity	2WD	27 L 7.1 U.S. gals 5.98 Imp.gals
		4WD	27.5 L 7.3 U.S. gals 6.1 Imp. gals
		Hy-T (4WD)	23.5 L 6.2 U.S. gals 5.2 Imp. gals

- (1) Drain Plug  
(2) Gauge  
(3) Filling Plug

A : Oil level is acceptable within this range.

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#### Bonnet and Front Cover

1. Disconnect the battery negative cable.
2. Disconnect the connector for head light.
3. Remove bonnet (1) and side cover (2).
4. Remove the front cover (3).

- (1) Bonnet  
(2) Side Cover

(3) Front Cover

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## **Kubota 3400 Manual:**

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