

**(4) Timing Gear, Camshaft and Fuel Camshaft**



**Injection Pump, Fuel Feed Pump and Speed Control Plate**

1. Remove the locknut feed screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2), taking care not to damage the governor spring (4).
3. Disconnect the governor spring (4), and remove the speed control plate (2).
4. Remove the fuel feed pump (3).

**(When reassembling)**

- Install the governor spring (4) to the governor wear (5) nut and thread the speed control plate (2).
- Be sure to place the upper washers underneath fuel screws (6). (Fuel screws (6) fit in the upper of the speed control plate (2).)
- Position the nut (7) on the fork lever just under the nut (8) on the crankcase.
- Insert the injection pump (3) so that the control rod (10) should be pushed by the timing adjusting spring (9) at its end and the pin (11) on the rod engages with the nut (7) on the fork lever (as shown in the photo).

**NOTE**

- The sealant is applied to both sides of the soft metal gasket when. The liquid gasket is not required for assembling.
- Addition or reduction of shim (0.05 mm, 0.002 in.) delays or advances the injection timing by approx. 0.0007 rad (0.1°).
- In disassembling and replacing, be sure to use the same number of new gasket shims with the same thickness.

- |                            |                            |
|----------------------------|----------------------------|
| (1) Injection Pump         | (5) Gov. Wear Nut (Side)   |
| (2) Speed Control Plate    | (6) Shim (Crankcase Side)  |
| (3) Fuel Feed Pump         | (7) Nut (Adjusting Spring) |
| (4) Governor Spring        | (8) Control Rod            |
| (5) Governor Wear          | (9) Pin                    |
| (6) Screw and Upper Washer |                            |

**Fan Drive Pulley**

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screws.
3. Drive out the fan drive pulley with a puller.

**(When reassembling)**

- Install the pulley to the crankshaft, aligning the mark (1) on them.
- Apply engine oil to the fan drive pulley retaining screws. And tighten them.

|                   |                        |  |
|-------------------|------------------------|--|
| Tightening torque | Fan drive pulley screw | 100 N·m (73.5 lbf·ft)<br>12.0 to 12.5 kg·m<br>9.0 to 9.5 ft·lb |
|-------------------|------------------------|--|

(1) Alignment



**Gear Case**

1. Threaden the nut spring (2) from the top wear (1) (2).
2. Remove the screws (3), of inside the gear case and outside screws.

**3. Remove the gear case (4).**

**(When reassembling)**

- Apply a liquid gasket (Three Bond 1219 or equivalent) to both sides of the gear case gasket.
- Be sure to set three O-rings inside the gear case.

- |                  |                |
|------------------|----------------|
| (1) Screw Spring | (3) Top Wear 1 |
| (2) Nut Spring   | (4) Gear Case  |

(Continued)

**Oil Gear**

1. Remove the external snap ring (2), the collar (3) and the oil gear (7).
2. Remove the oil gear shaft mounting screws (4).
3. Remove the oil gear shaft (5).

**(When reassembling)**

- Apply engine oil to the oil gear shaft mounting screws (4). And tighten them.
- Install the oil gear, aligning the mark (6) on the gears referring to the photo.

|                   |                               |  |
|-------------------|-------------------------------|--|
| Tightening torque | Oil gear shaft mounting screw | 6.0 to 7.0 N·m<br>0.50 to 0.55 kg·m<br>0.3 to 0.37 ft·lb |
|-------------------|-------------------------------|--|

- |                        |                                    |
|------------------------|------------------------------------|
| (1) Oil Gear           | (4) Oil Gear Shaft Mounting Screws |
| (2) Oil Gear Collar    | (5) Oil Gear Shaft                 |
| (3) External Snap Ring | (6) Alignment Mark                 |

(Continued)

# Kubota D902 E Service Manual

**Allis-Chalmers Manufacturing  
Company. Industrial Service  
Department. Tractor Division**



## **Kubota D902 E Service Manual:**

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