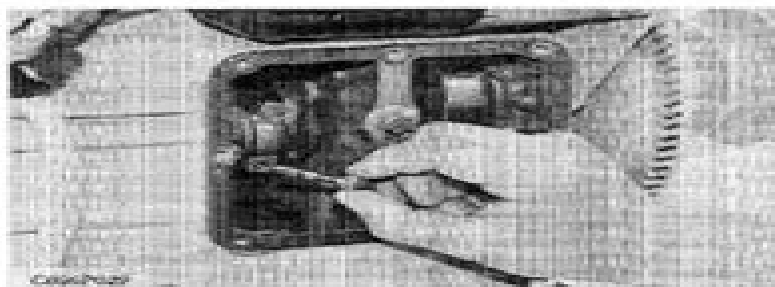


### Cylinder Block Cover

1. Remove the cylinder block cover.

(When reassembling)

Tightening torque	Cylinder block cover screw	7.85 to 9.32 N·m 8.60 to 10.55 kgf·m 5.79 to 6.87 ft·lbs
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### Connecting Rod Cap

1. Turn the flywheel to bring the piston to the bottom dead center.
2. Remove the connecting rod screws (1) to remove the connecting rod cap (2).

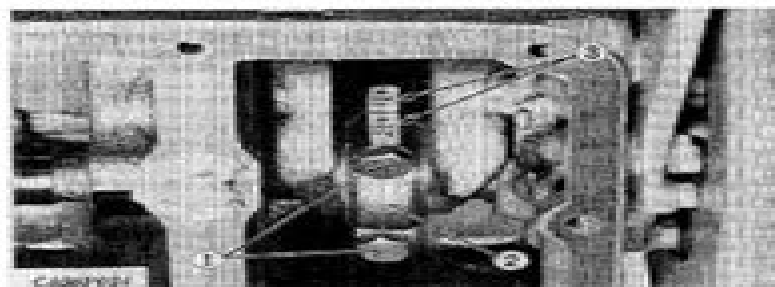
(When reassembling)

- Apply engine oil to the crank pin bearing.
- Align the marks (3) on the connecting rod cap and connecting rod, and then assemble them so that their marked side are on the same plane, and face upward.

#### ■ IMPORTANT

- Apply engine oil to the entire connecting rod screws surface. Screw it lightly by hand and fully insert it. If it cannot be screwed in lightly, clean the thread. If it is still hard to screw, replace the screw.

Tightening torque	Connecting rod screw	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft·lbs
-------------------	----------------------	---



- (1) Connecting Rod Screw  
(2) Connecting Rod Cap  
(3) Mark

# Kubota Kubota Engine Zb400 Service Manual

**Caterpillar Tractor Company**



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