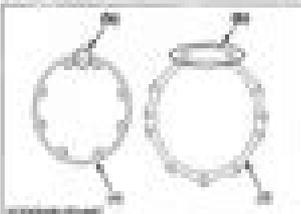
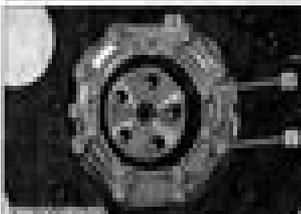
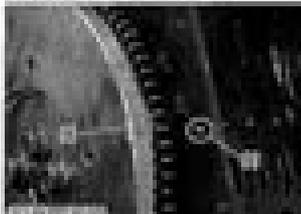


(E) Flywheel and Crankshaft



Flywheel

1. Secure the flywheel to keep it from falling, using a flywheel stopper.
2. Remove all flywheel screws (1) and then remove the flywheel (2).

(When reassembling)

- Align the "FLY" mark (a) on the outer surface of the flywheel horizontally with the alignment mark (b) on the rear end plate. Note: Use 10 the flywheel in position.
- Apply engine oil to the threads and the underside surface of the flywheel screws and fit the nut.

Fastener	Part Number	Quantity
(1) Flywheel screw	4410 1010	1 each Right 1 each Left
(2) Flywheel	4410 1010	1 each

- (1) Flywheel screw (a) 4410 1010
(2) Flywheel (b) Alignment Mark

Bearing Case Cover

1. Remove the bearing case cover mounting screws.
2. Remove the bearing case cover (2).

(When reassembling)

- Fit the bearing case gasket (1) and the bearing case cover gasket (2) with correct directions.
- Install the bearing case cover (2) to position the loading mark "UP" on it upward.
- Apply engine oil to the fit of seal (3) to and be careful that it's not raised when installing.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Fastener	Part Number	Quantity
(1) Bearing Case Cover Mounting Screw (Right)	4410 1010	1 each Right 1 each Left
(2) Bearing Case Cover Mounting Screw (Left)	4410 1010	1 each Right 1 each Left
(3) Bearing Case Cover Seal	4410 1010	1 each
(4) Bearing Case Cover Gasket	4410 1010	1 each

- (1) Bearing Case Cover Mounting Screw (Right) (a) 4410 1010
(2) Bearing Case Cover Mounting Screw (Left) (b) Bearing Case Cover
(3) Bearing Case Cover Seal (c) Top Mark "UP"
(4) Bearing Case Cover Gasket (d) Gasket



Crankshaft Assembly

1. Remove the main bearing case screw (1).
2. Put out the crankshaft assembly.

IMPORTANT

- Be careful to protect crankshaft bearing 1 from scratches, caused by the crank gear, etc. (Wrap the gear in vinyl tape, etc.)

(When reassembling)

- Clean the oil passage of the crankshaft with compressed air.
- Apply oil to the main bearing case screw (1).
- Install the crankshaft assembly, aligning the screw hole of main bearing case with the screw hole of crankcase.
- Clean the oil passage of the crankshaft with compressed air.

(K4700 (D12-D4) and K4700 (D40-D4))

Fastener	Part Number	Quantity
(1) Main bearing case screw 1	4410 1010	1 (Right) 1 (Left)

(K4700 (D100-D4))

Fastener	Part Number	Quantity
(1) Main bearing case screw 1	4410 1010	1 (Right) 1 (Left)

- (1) Main bearing case screw 1 (a) Alignment Mark

Main Bearing Case Assembly

1. Remove the two main bearing case screws (1) of each main bearing case.
2. Remove the main bearing case from crankshaft.

(When reassembling)

- Clean the oil passage in the main bearing case.
- Apply clean engine oil on the bearings.
- Install the main bearing case assemblies at the original position.
- Since diameters of main bearing cases vary, install them in order of markings (A, B, C) from the gear case side.
- Match the alignment numbers (a) on the main bearing case assembly 1.
- When installing the main bearing case 1 and 2, face the mark "FLYWHEEL" to the flywheel.
- Install the thrust bearing (3) with its oil groove facing outward.
- Make sure that the main bearing case moves smoothly after tightening the main bearing case screw 1 to the specified torque.

(K4700 (D12-D4) and K4700 (D40-D4))

Fastener	Part Number	Quantity
(1) Main bearing case screw 1	4410 1010	1 (Right) 1 (Left)

(K4700 (D100-D4))

Fastener	Part Number	Quantity
(1) Main bearing case screw 1	4410 1010	1 (Right) 1 (Left)

- (1) Main bearing case screw 1 (a) Alignment Mark
(2) Main bearing case screw 1 (b) Marking (A, B, C)
(3) Thrust bearing

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in this post apocalyptic sci fi story humanity has been devastated by the bizarre giant humanoids known as the titans little is known about where they came from or why they are bent on consuming mankind

[attack on titan season 4 part 3 release final episode date](#) - Feb 04 2022

oct 4 2023 season 4 has been stretched out having begun airing back in december 2020 the season will ultimately consist of 30 episodes the final chapters part 1 consisted of two chapters in the first chapter eren reflects on his role in initiating the rumbling saves a boy named ramzi and grapples with the grim reality of the future