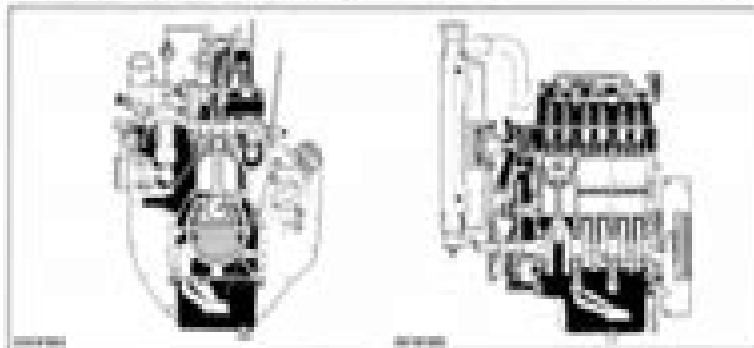


1 ENGINE

(1) FEATURES

The M200/M1 is a water-cooled, four-cylinder diesel engine, incorporating Scania's leading-edge technology. By utilizing Scania's unique spherical combustion chamber, the well-known Bosch R type

injection pump and a well-balanced design, the engine features greater power, low fuel consumption, reduced vibration and quiet operation.



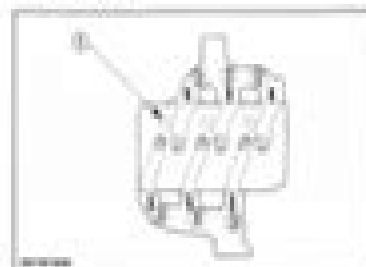
(2) ENGINE BODY

(1) Cylinder Block



The engine features a highly durable forged type cylinder block containing the main bearings. Furthermore, the pressure-fitted dry type cylinder liner allows effective cooling, low distortion, higher wear resistance qualities and, because each cylinder has its own chamber, wear is minimized.

(2) Cylinder Head



(A) Intake valve
(B) Exhaust valve



(A) Intake valve
(B) Exhaust valve

The cross-flow type intake/exhaust ports in the engine have their openings at both ends of the cylinder head. Because the casting between the intake/exhaust ports is less than that of conventional types having all ports on one side, the stream in air is prevented from being heated and expanded by the exhaust gases. The cold, high density suction air has high volumetric efficiency and raises the power of the engine. Furthermore, suction of the cylinder head by heated exhaust air is reduced because suction ports are arranged alternately. The combustion chamber is of Scania's unique spherical combustion chamber type. Suction air is cooled when mixed effectively with fuel, promoting combustion and reducing fuel consumption.

In the combustion chamber are installed Sweco type injection nozzle and rapid heating shielded type glow plug. This glow plug starts work at low engine start even at -10°C (50°F).

(3) Crankshaft



(A) Crankshaft
(B) Crankshaft bearing
(C) Main bearing
(D) Main bearing
(E) Main bearing
(F) Main bearing

The crankshaft (A) is driven by the piston (B) and connecting rods (C) and carries reciprocating motion into rotary motion. It also drives the oil pump, camshaft and fuel camshaft. The counterweights (D) are integrated into the unit to minimize bearing wear and lubricating oil temperature rise.

Crankshaft journals, crankpins and all our sliding surfaces are induction hardened to prevent wear resistance.

Crankshaft journals are supported by the main bearings.

Crankshaft bearing (A) is located at the front end, is a steel type bearing and the three other bearings (B, C, D) located behind, are split type bearings.

Two bearings (C, D) are of split type and are mounted on both sides of the main bearing (A) in the flywheel side.

Crankshaft bearings and side bearings are placed with a special effort to increase wear resistance.

Kubota Tractor Repair Manual F2100

Richard Bailey



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