

ICAM NC Post-processing & Machine Simulation

100

```

000001: MIRR/1,0,0,0,0,1,0,0,0
000002: PRINT/TOOL: 10.0
000003: LOASTL/0,SHOTO,0
000004: MINDL/100,APX,CLM
000005: COOLST/FLOOD
000006: CTRCON/ON,ALINT,0
000007: RAPID
000008: GOTO/0,0,100
000009: CYCLE/DEEP,INTIN,97.0
000010: MILAN/ON
000011: GOTO/0,0,100,0,0,1

```

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W42200 234.174 Y-13.899
W42210 234.193 Y-13.87
W42213 234.171 Y-13.843
W42214 20 234.13
W42214 234.13
/THRU: 10. 00111
W42214 01. 00
: 10. 00111
W42220 017 23. 00 00
W42222 10
W42224 014 00 00 10 234. 00 00

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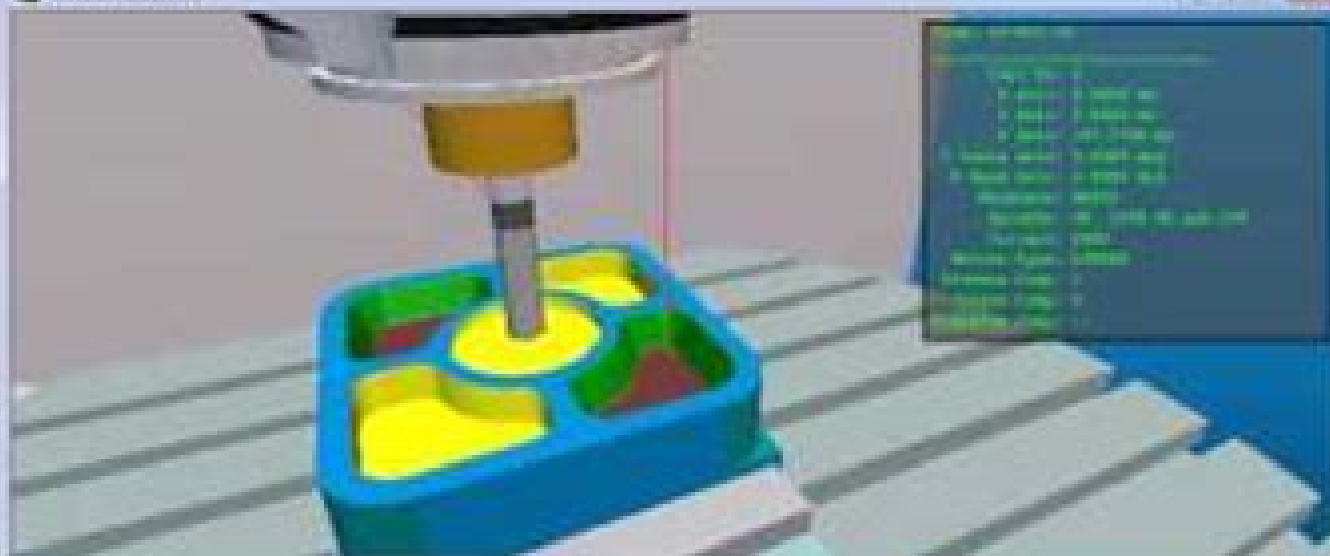
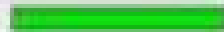


Figure 1

Item	Full-Service Organization	Fast-Service Organization	Term Life
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Matthew Manton, Duane Weidinger



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