

Major Gun Groups



Fig. 6. Recuperator Group and Trunnion Block Assembly.

Recuperator Group

The recuperator group consists principally of an oil filled housing, bushing, two end caps and packings, piston, piston rod, stuffing box and recuperator recoil spring.

The piston is screwed on the front end of the piston rod, which with a cotter pin and operates in a bushing mounted in the housing. The bushing is provided with three elongated slots, tapered at the rear end, and rounded at the front, so as to hydraulically assist the control of recoil and counter-recoil.

The piston rod extends through the rear end cap and is threaded to accommodate a piston rod nut by which the rod is attached to the housing. The piston rod is provided with a pin which extends to the rear end of the tube extension to prevent the rod from turning in the front of the recuperator housing.

To effect an oil seal where the piston rod passes through the rear end cap, the stuffing box is provided containing three leather packings, a gland, spring, holder and two securing screws.

An oil filler hole is provided at the front end of the recuperator housing and is sealed with a filler screw and packing.

FUNCTION:

The recuperator hydraulically controls the recoil and counter-recoil of the tube and tube extension and serves to return these parts to the battery position.

Major Gun Groups



Fig. 7. Lock Frame Assembly.

Lock Frame Assembly

The major components of the lock frame assembly are the operating lever, spring and strut, seat, rear eye spring, rear driving spring bracket, the carrier and the ejector operating stud.

The operating lever is pivoted at the low end of the lever which is fitted with guide pins. These pins are fitted with side plates. The front end of the side plates and operating lever actuate the breech body. A lobe on the top of the operating lever fits into a notch in the carrier which fits into a notch in the carrier.

The extractor is mounted on a carrier which fits into a notch in the carrier. The carrier is mounted on a carrier which fits into a notch in the carrier. The carrier is mounted on a carrier which fits into a notch in the carrier.

The carrier lifter cam, located on the carrier, actuates the driving spring rear bracket as the carrier moves forward.

M4 Training Manual

Department of the Army

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Department of the Army text.

M4 Training Manual:

FM 23-9 Rifle Marksmanship United States Department of the Army, 2018-05-14 This manual provides guidance for planning and executing training on the 5.56 mm M16 series rifle M16A1 A2 A3 A4 and M4 carbine. It is a guide for commanders, leaders, and instructors to develop training programs, plans, and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and FM 7-0 Training the Force. This manual is organized to lead the trainer through the material needed to conduct training during initial entry training (IET) and unit sustainment training. Preliminary subjects include discussion on the weapons capabilities, mechanical training, and the fundamentals and principles of rifle marksmanship. Live fire applications are scheduled after the soldier has demonstrated preliminary skills. United States Army Training Manual U.S. Adjutant-General's office, 1921 *FM 23-9 Rifle Marksmanship: M16A1, M16A2/3, M16A4 and M4 Carbine* 2003 United States Department of the Army, 2017-03-29 FM 23-9 Rifle Marksmanship M16A1 M16A2/3 M16A4 and M4 Carbine 2003 This manual provides guidance for planning and executing training on the 5.56 mm M16 series rifle M16A1 A2 A3 A4 and M4 carbine. It is a guide for commanders, leaders, and instructors to develop training programs, plans, and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and FM 7-0 Training the Force. This manual is organized to lead the trainer through the material needed to conduct training during initial entry training (IET) and unit sustainment training. Preliminary subjects include discussion on the weapons capabilities, mechanical training, and the fundamentals and principles of rifle marksmanship. Live fire applications are scheduled after the soldier has demonstrated preliminary skills. 116 Pages **DBT Skills Training Manual , Rifle Marksmanship**

M16-/M4-series Weapons Department of the Army, 2017-08-10 This manual Rifle Marksmanship M16 M4 Series Weapons provides guidance for planning and executing training on the 5.56 millimeter M16 series rifle M16A1 A2 A3 A4 and M4 carbine. It is a guide for commanders, leaders, and instructors to develop training programs, plans, and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and FM 7-0. This manual is organized to lead the trainer through the material needed to conduct training during initial entry training (IET) and unit sustainment training. Preliminary subjects include discussion on the weapons capabilities, mechanical training, and the fundamentals and principles of rifle marksmanship. Live fire applications are scheduled after the Soldier has demonstrated preliminary skills.

DBT Skills Training Manual Marsha M. Linehan, 2014-10-19 From Marsha M. Linehan, the developer of dialectical behavior therapy (DBT), this comprehensive resource provides vital tools for implementing DBT skills training. The reproducible teaching notes, handouts, and worksheets used for over two decades by hundreds of thousands of practitioners have been significantly revised and expanded to reflect important research and clinical advances. The book gives complete instructions for orienting clients to DBT, plus teaching notes for the full range of mindfulness, interpersonal effectiveness, emotion regulation, and distress tolerance skills. Handouts and worksheets are not included in the book; purchasers get access to a

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Training Manual United States. War Dept,1924

Operate Your Rifle Like a Pro - U.S. Army Official Manual U.S. Department of Defense,2024-01-16 In Operate Your Rifle Like a Pro U S Army Official Manual the U S Department of Defense presents a comprehensive guide that meticulously details the techniques and methods required for expert rifle operation This manual encapsulates a blend of precision engineering and tactical effectiveness offering insights into maintenance marksmanship and engagement strategies Written in a straightforward and instructive style the text serves both novice and experienced shooters emphasizing the importance of discipline and mastery within a military context reflective of contemporary warfare

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United States Army Training Manual United States. Adjutant-General's Office,1923 **Rifle Marksmanship M4 M16 Series** U. S. Army,2014-12-01 This manual provides guidance for planning and executing training on the 5 56 millimeter M16 series rifle M16A1 A2 A3 A4 and M4 carbine It is a guide for commanders leaders and instructors to develop training programs plans and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and Field Manual 7 0 A Soldier s marksmanship proficiency depends on proper training and application of the basic marksmanship fundamentals During initial marksmanship training emphasis is placed on learning the firing fundamentals which are taught in four phases preliminary marksmanship instruction PMI downrange feedback field firing and advanced firing exercises This prepares Soldiers for advanced optic and laser training for combat type collective exercises and real world deployments This official Field Manual 3 22 9 contains direct corollary information on civilian application of the semi automatic AR 15 5 56mm weapon platform CHAPTER 1 Marksmanship Training CHAPTER 2 Weapon Characteristics Ammunition CHAPTER 3 Trouble Shooting Destruction CHAPTER 4 Preliminary Marksmanship Instruction CHAPTER 5 Downrange Feedback CHAPTER 6 Field Fire CHAPTER 7 Advanced Rifle Marksmanship CHAPTER 8 Advanced Optics Lasers and Iron Sights *Field Manuals* United States. War Department,1980-06 **Rifle Marksmanship** Department of the Army,2005-09-13 This manual provides guidance for planning and executing training on the 5 56 mm M16 series rifle M16A1 A2 A3 A4 and M4 carbine It is a guide for commanders leaders and instructors to develop training programs plans and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and FM 7 0 Training the Force This manual is organized to lead the trainer through the material needed to conduct training during initial entry training IET and unit sustainment training Preliminary subjects include discussion on the weapons capabilities mechanical training and the fundamentals and principles of rifle marksmanship Live fire applications are scheduled after the soldier has demonstrated preliminary skills **Rifle Marksmanship M16A1, M16A2/3, M16/4 and M4 Carbine** Department Army,2011-02-24 This manual provides guidance for planning and executing training on the 5 56 mm M16 series rifle M16A1 A2 A3 A4 and M4 carbine It is a guide for commanders leaders and instructors to develop training programs plans and lessons that meet the objectives or intent of the United States Army rifle marksmanship program and FM 25 100 Training the

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