

- Install the clutch springs and clutch release plate.
- Tighten the clutch spring bolts diagonally.

NOTE:

After tightening the clutch spring bolts, make sure to have no clearance between clutch plates.

- When installing the one-way clutch, face the arrow mark of the one-way clutch to the inside.
- The one-way clutch and inner piece must be installed in the proper direction as shown in the illustration.
- Apply engine oil to the one-way clutch.

NOTE:

After installing the inner piece, make sure that the clutch wheel turns counter-clockwise freely and never turns clockwise.

- Apply THREAD LOCK SUPER "1303/1305" to the shoe shoe nut and tighten it to the specified torque with the special tool.

NOTE:

Shoe nut has left-hand thread.

99000-32030: Thread Lock Super "1303" (U.S.A.)

99000-32100: Thread Lock Super "1305" (Others)

Tightening torque: 110 — 130 N·m
(11.0 — 13.0 kg·m, 79.5 — 94.0 lb·ft)

09910-20115: Conrod holder

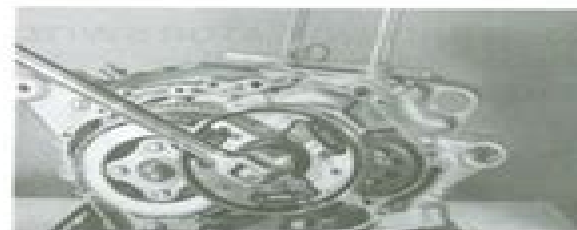
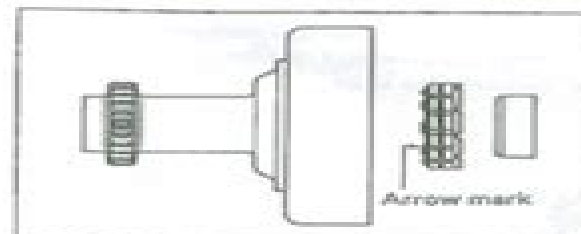
- Fit the dowel pins and oil jets.

NOTE:

Check the number of the oil jets and install them to the proper position.

- ① # 14 oil jet
- ② # 16 oil jet

- After installing the clutch cover, check if clutch release arm pin ③ and pin guide ④ are properly.



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Table of Contents Lt 160 Quadrunner Service Manual

1. Understanding the eBook Lt 160 Quadrunner Service Manual
 - The Rise of Digital Reading Lt 160 Quadrunner Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lt 160 Quadrunner Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lt 160 Quadrunner Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lt 160 Quadrunner Service Manual
 - Personalized Recommendations
 - Lt 160 Quadrunner Service Manual User Reviews and Ratings
 - Lt 160 Quadrunner Service Manual and Bestseller Lists

5. Accessing Lt 160 Quadrunner Service Manual Free and Paid eBooks
 - Lt 160 Quadrunner Service Manual Public Domain eBooks
 - Lt 160 Quadrunner Service Manual eBook Subscription Services
 - Lt 160 Quadrunner Service Manual Budget-Friendly Options
6. Navigating Lt 160 Quadrunner Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Lt 160 Quadrunner Service Manual Compatibility with Devices
 - Lt 160 Quadrunner Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lt 160 Quadrunner Service Manual
 - Highlighting and Note-Taking Lt 160 Quadrunner Service Manual
 - Interactive Elements Lt 160 Quadrunner Service Manual
8. Staying Engaged with Lt 160 Quadrunner Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lt 160 Quadrunner Service Manual
9. Balancing eBooks and Physical Books Lt 160 Quadrunner Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lt 160 Quadrunner Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Lt 160 Quadrunner Service Manual
 - Setting Reading Goals Lt 160 Quadrunner Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Lt 160 Quadrunner Service Manual
 - Fact-Checking eBook Content of Lt 160 Quadrunner Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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