

### Slide lug flaring check

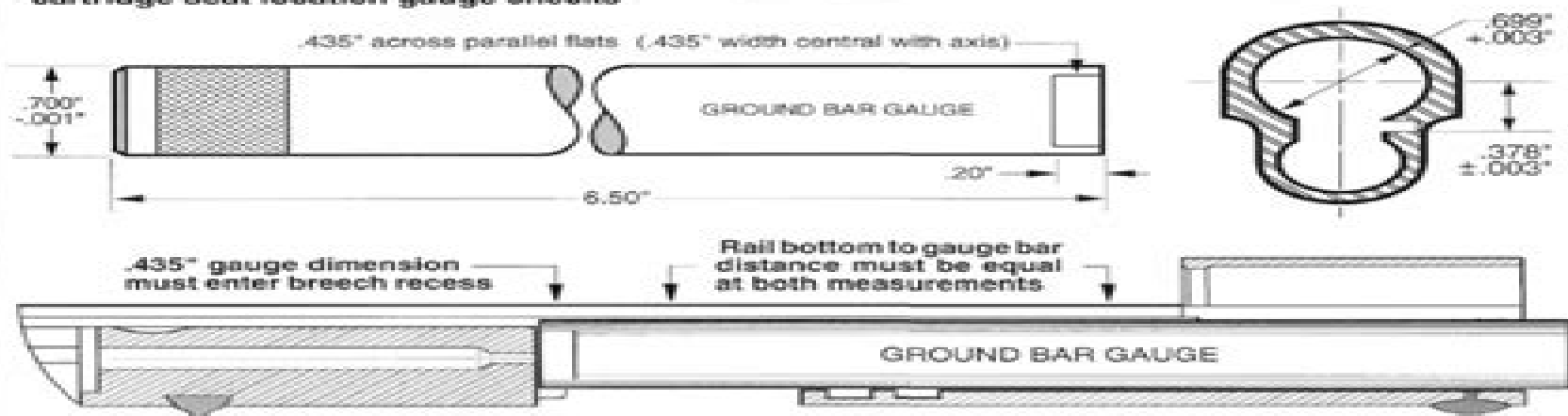
Slide lug bearing surface flaring in used slides can range from nonexistent to a standing or burred ridge. Flaring reduces barrel/slide clearance and must be removed before gauging and/or assembly of pistol. See *Lug Iron* removal method discussed in Volume 1.

Simplified ordnance style drawings, by Heritage-VSP staff artist, are representative only, and not to scale.

### Slide lug flaring note:

The presence of light slide lug bearing surface flaring may indicate the beginning of lug battering in mid ordnance spec. (vertical dimensions) M1911/M1911A1 Pistols and commercial equivalents with std. barrel links, but usually does not. Causes of flaring are: (1) initial lug seating on proof test (see page 94); (2) insufficient barrel/slide lug clearance at linkdown (the slide lugs drag over too high barrel lugs); (3) insufficient or zero slide/barrel lug corner edge chamfer; (4) the slide is soft- (a) early/intermediate military slides were moderately soft, (b) some low quality commercial slides are also soft and have misdimensioned or mislocated lug surfaces.

### Slide barrel passage vertical location, barrel passage parallelism with rail slots, and cartridge seat location gauge checks



**Figure 74-** Sectional illustrations, at top, depict insufficient slide/barrel lug clearance at barrel link down. This condition is a known cause of major lug flaring and damage in M1911 pistols. Illustrations, below, show specified location of the slide barrel passage axis above the slide rail slot cuts (specified allowance for nonparallelism of the barrel passage relative to the rail cuts is zero); barrel passage bar gauge dimensional data; and a bar gauge installed in an M1911A1 slide. The two flats on the bar must enter between the slide recoil surfaces (ordnance go gauge - .435"). Determine slide barrel passage parallelism by measuring slide rail bottom to bar gauge top distance at two points with a depth micrometer.

# M1911 Manual

**JR Anderson**



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## **Table of Contents M1911 Manual**

1. Understanding the eBook M1911 Manual
  - The Rise of Digital Reading M1911 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying M1911 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an M1911 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from M1911 Manual
  - Personalized Recommendations
  - M1911 Manual User Reviews and Ratings
  - M1911 Manual and Bestseller Lists

5. Accessing M1911 Manual Free and Paid eBooks
  - M1911 Manual Public Domain eBooks
  - M1911 Manual eBook Subscription Services
  - M1911 Manual Budget-Friendly Options
6. Navigating M1911 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - M1911 Manual Compatibility with Devices
  - M1911 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of M1911 Manual
  - Highlighting and Note-Taking M1911 Manual
  - Interactive Elements M1911 Manual
8. Staying Engaged with M1911 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers M1911 Manual
9. Balancing eBooks and Physical Books M1911 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection M1911 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine M1911 Manual
  - Setting Reading Goals M1911 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of M1911 Manual
  - Fact-Checking eBook Content of M1911 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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