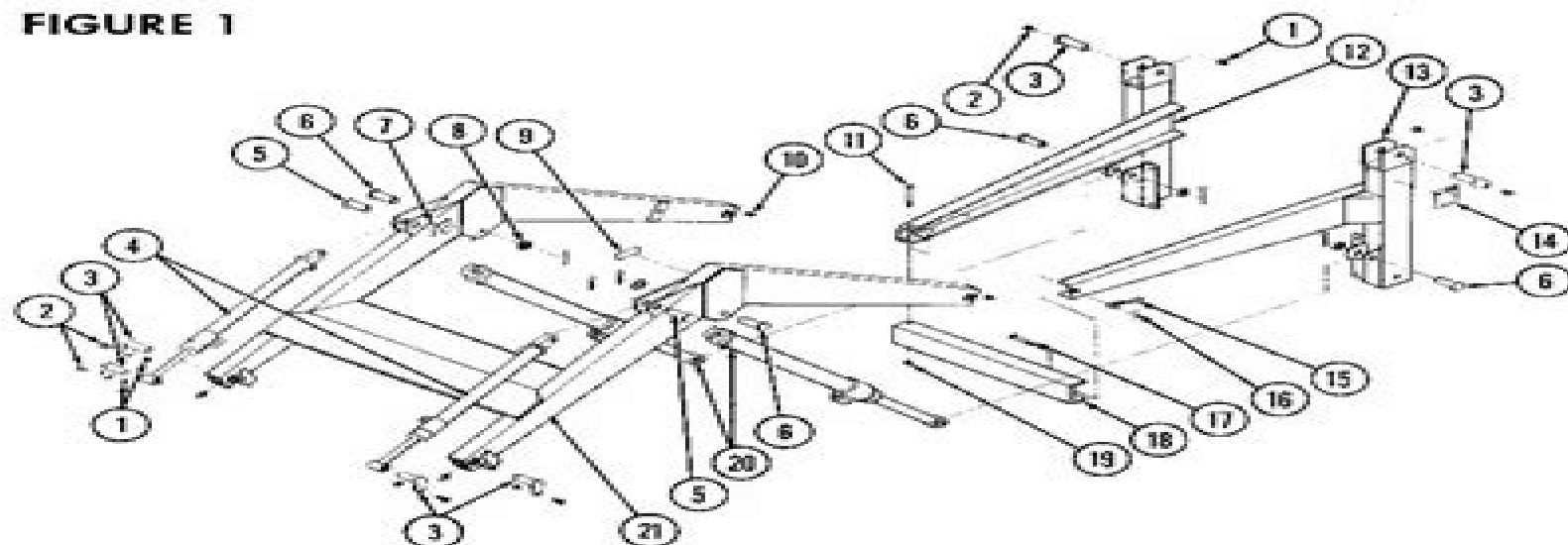


**FIGURE 1**



## ASSEMBLY INSTRUCTIONS

References to left hand, right hand, front and rear are as viewed from the tractor seat. Pin lengths are measured from center of cotter pin hole to end of pin, or from shoulder to end of pin.

### INSTALLING MOUNTINGS AND HOSES

Install mounting brackets and hoses on the tractor according to instructions packed with mounting kits.

### INSTALLING SIDE FRAMES

Using a hoist locate the side frames (12, 13 fig. 1)

over the mounting brackets. Using hardware from mounting kit secure side frame as specified in instructions packed with mounting kit.

### INSTALLING BUCKET ATTACHMENT

Attach bucket (5 or 7 fig. 3) to boom (21 fig. 1) and bucket cylinders (4 fig. 1) with 1" x 3-3/8 pins (3 fig. 1). Push lock tabs flush against bucket ears, align the holes and secure with 3/8 x 1" serrated machine screws (2 fig. 1) and lock nuts (1 fig. 1).

## PARTS LIST Figure 1 — Loader Main Assembly.

| Item | Part No. | Description                          | Qty. |
|------|----------|--------------------------------------|------|
| 1    | G9413534 | NUT, Lock 3/8-16                     | 6    |
| 2    | G9431552 | SCREW, Serrated Machine, 3/8-16 x 1" | 6    |
| 3    | 7702     | PIN, 1" x 3-3/8                      | 6    |
| 4    | 4361     | CYLINDER, Bucket                     | 2    |
| 5    | 13909    | PIN, 1" x 2-1/8                      | 2    |
| 6    | 13812    | PIN, 1" x 2-7/8                      | 4    |
| 7    | G103420  | PIN, Cotter, 1/4 x 1-1/2             | 6    |
| 8    | 6120-4   | BUSHING, Washer                      | 4    |
| 9    | 15467    | DECAL, Serial Number                 | 1    |
| 10   | 6075-4   | FITTING, Grease, 1/4-28              | 4    |

| Item | Part No. | Description               | Qty. |
|------|----------|---------------------------|------|
| 11   | G189314  | SCREW, Cap 1/2-13 x 4-3/4 | 1    |
| 12   | 7743     | SIDE FRAME, Right         | 1    |
| 13   | 7735     | SIDE FRAME, Left          | 1    |
| 14   | 7794     | DECAL, Caution            | 1    |
| 15   | 4262-1   | NUT, Handle, 7/16-14      | 1    |
| 16   | G103385  | PIN, Cotter, 1/8 x 1"     | 1    |
| 17   | 7825     | BOLT, 7/16-14 x 3-1/4     | 1    |
| 18   | 7722     | BUMPER                    | 1    |
| 19   | G9414074 | NUT, Lock 1/2-13          | 1    |
| 20   | 7713     | CYLINDER, Lift            | 2    |
| 21   | 7746     | BOOM                      | 1    |

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**R Bogdan**



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