

# [4] FUEL TANK ASSEMBLY/DISASSEMBLY



- Remove the left fuel tank and the left sensor port.

(1) Left fuel

(2) Left sensor port

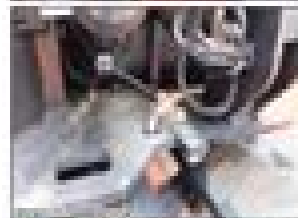
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- Remove the cover.

(1) Cover

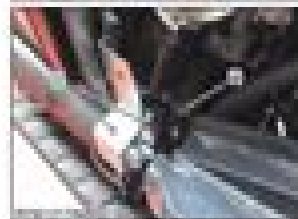
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- After draining the fuel, remove the water drain cock.

(1) Water drain cock

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- Remove the fuel hose and bracket.

(1) Fuel hose

(2) Bracket

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- Remove the connector to the fuel filter.

(1) Connector

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- Remove the fuel hose.
- Remove the band for mounting the fuel tank and then remove the fuel tank.

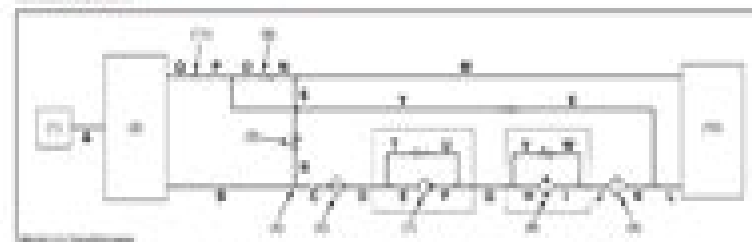
(1) Fuel hose

(2) Fuel tank

(3) Fuel tank mounting band

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Fuel hose layout



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(1) Drain cock

(2) Fuel tank

(3) Water separator

(4) Check valve

(5) Fuel pump

(6) Fuel sensor

(7) Fuel filter

(8) Fuel hose

(9) Drain pipe port

(10) Drain pipe port

## NOTE

- Do not install on the joint in the tube close to the edge of the fuel pump.

	Tube		Protection tube			Tube		Protection tube	
	Length	OD	Length	OD		Length	OD	Length	OD
A	100 mm (3.9 in.)	8 mm 0.3 in.	100 mm (3.9 in.)	10 mm 0.4 in.	B	40 ± 10 mm 1.6 ± 0.4 in.	8 mm 0.3 in.	—	—
C	100 mm (3.9 in.)	8 mm 0.3 in.	100 mm (3.9 in.)	10 mm 0.4 in.	D	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.
E	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.	F	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.
G	100 mm (3.9 in.)		—	—	H	40 ± 10 mm 1.6 ± 0.4 in.		—	—
I	10 mm 0.4 in.		—	—	J	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.
K	20 ± 10 mm 0.8 ± 0.4 in.		—	—	L	10 mm 0.4 in.		—	—
M	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.	N	40 ± 10 mm 1.6 ± 0.4 in.		—	—
O	20 ± 10 mm 0.8 ± 0.4 in.		—	—	P	10 mm 0.4 in.		—	—
Q	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.	R	100 mm (3.9 in.)		—	—
S	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.	T	100 mm (3.9 in.)		100 mm (3.9 in.)	10 mm 0.4 in.
U	100 mm (3.9 in.)	11 mm 0.4 in.	100 mm (3.9 in.)	10 mm 0.4 in.	V	10 mm 0.4 in.	8 mm 0.3 in.	—	—
W	10 mm 0.4 in.	8 mm 0.3 in.	—	—	X	—		—	—

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# Kubota K040 Service Manual

**J Dewey**



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