



Cylinder Block Face

1. Check the polished face (1) of cylinder block for scoring.
2. If scored, replace cylinder block assembly.
3. Check the spring (3) for breakage.
4. If broken, replace cylinder block assembly.

(1) Polished Face (2) Cir-clip (3) Spring

W1036158



Valve Plate and Center Section Face

1. Check the engagement of the valve plate (1) and the anchor pin (2).
2. Pushing the valve plate (1) against the anchor pin (2), lift it to remove.
3. Check the valve plate (1) for foreign particles.
4. Clean the valve plate (1) and dry with compressed air.
5. Check the valve plate (1) for scratches, wear and erosion. (Run a finger nail across the valve plate surface. If worn, it will be felt.)
6. If worn or scored, replace it.

■ NOTE

- After checking, coat them with hydrostatic transmission oil.

(1) Valve Plates (2) Anchor Pin (3) Center Section Face

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Thrust Plates and Bearing Surface

1. Check the thrust plate (1) for scratches and excessive wear.
2. If worn or scored, replace it.
3. Check the bearing surface (2) of trunnion shaft (swashplate) (3) for scratches and excessive wear.
4. If worn or scored, replace it.

(1) Thrust Plate (2) Bearing Surface (3) Trunnion Shaft

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Trunnion Shaft Cover

1. Check the bearing (2) for scratches and excessive wear.
2. If worn or scored, replace it.
3. Check the oil seal (3) and the O-rings (1) for damage.

■ NOTE

- After checking, coat the bearings with hydrostatic transmission oil, and the oil seal lip and the O-rings (1) with grease.

(1) O-ring (2) Bearing (3) Oil Seal

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