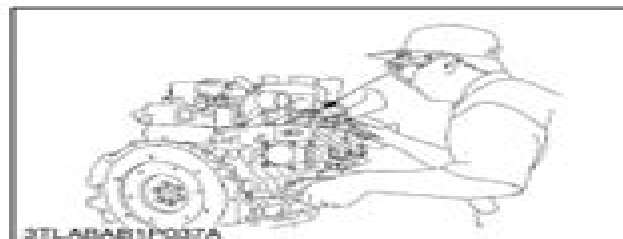


## SECTION 5

### FUEL SYSTEM

#### 5.1 CHECKING AND ADJUSTING



##### 5.1.1 Injection Timing

1. Remove the injection pipes from the injection pump.
2. Move the speed control lever to the maximum speed position.
3. Turn the flywheel counterclockwise (facing the flywheel) until the fuel fills up the hole of the delivery valve holder for #1 cylinder.
4. Turn the flywheel further and stop turning when the fuel begins to flow over.
5. Open the view port on the flywheel bell housing and read the number on the flywheel. The number indicated is the timing value for the engine. (The flywheel has a mark "1TC" and marks every 5° of engine timing to 25° total).

|                       |                          |                                                  |
|-----------------------|--------------------------|--------------------------------------------------|
| Timing<br>26-00118-00 | Factory<br>Specification | 0.06 to 0.08 rad.<br>3.25° to 4.75°<br>B.T.D.C.  |
| Timing<br>26-00119-00 | Factory<br>Specification | 0.09 to 0.12 rad.<br>5.25° to 6.75°<br>B.T.D.C.  |
| Timing<br>26-00119-03 | Factory<br>Specification | 0.06 to 0.08 rad.<br>3.75° to 5.25°<br>B.T.D.C.  |
| Timing<br>26-00119-02 | Factory<br>Specification | 0.10 to 0.13 rad.<br>5.75° to 7.25°<br>B.T.D.C.  |
| Timing<br>26-00120-00 | Factory<br>Specification | 0.16 to 0.19 rad.<br>9.00° to 11.00°<br>B.T.D.C. |
| Timing<br>26-00120-01 | Factory<br>Specification | 0.09 to 0.12 rad.<br>5.25° to 6.75°<br>B.T.D.C.  |

#### NOTE

Injection timing adjustment is accomplished by adding or removing shims under the injection pump.

The timing advances by removing one shim and retards timing by adding the same shim.

The addition or removal of 0.05 mm (0.0020 in.) of shim, changes the injection timing by approximately 0.0087 rad. (0.5°).

The sealant should be applied to both sides of the soft metal gasket shim.

##### 5.1.2 Shim Identification

Shims are available in thicknesses of 0.20 mm, 0.25 mm, 0.30 mm, and 0.35mm. Combine shims for adjustments.



- |                          |                          |
|--------------------------|--------------------------|
| 1. 2-Holes: 0.20 mm shim | 3. 0-Holes: 0.30 mm shim |
| 2. 1-Hole: 0.25 mm shim  | 4. 3-Holes: 0.35 mm shim |

##### 5.1.3 Delivery Valves Fuel Seal

1. Remove the injection pipes, glow plugs, and the intake manifold, and install a compression gauge.
2. With the speed control lever set at the full throttle position, turn the crankshaft counterclockwise until the fuel pressure is built up.
3. Release the pressure in the delivery chamber by rotating the crankshaft to bottom dead center. (turn the crankshaft 1.57 rad. (90°) clockwise from fuel timing set point)
4. If the pressure drop for 5 seconds exceeds the allowable limit, replace the delivery valve or pump assembly.
5. If the pressure does not build up, replace the pump element with a new one and test again.

|                                  |                          |                                                                                                          |
|----------------------------------|--------------------------|----------------------------------------------------------------------------------------------------------|
| Delivery Valve<br>Fuel Tightness | Factory<br>Specification | less than 981 kPa(10 kgf/cm <sup>2</sup> , 142 psi pressure drop from injection pressure for 10 seconds) |
|                                  | Allowable<br>Limit       | 981 kPa(10 kgf/cm <sup>2</sup> , 142 psi pressure drop from injection pressure for 5 seconds)            |

# Kubota Engine V2203 Cylinder Head Manual

**United States. War Department**



## **Kubota Engine V2203 Cylinder Head Manual:**

The Top Books of the Year Kubota Engine V2203 Cylinder Head Manual The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the engaging narratives that have enthralled audiences this year. Kubota Engine V2203 Cylinder Head Manual : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Kubota Engine V2203 Cylinder Head Manual : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens' "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and thrilling novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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