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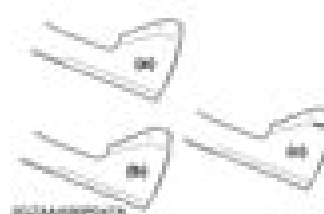
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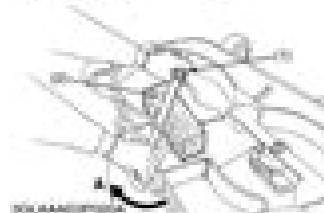
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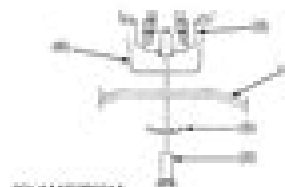
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## Checking and Replacing Mount Blade

**CAUTION**

- Be sure to stop the engine and remove the key.
- Blades may be sharp. When you handle blades, wear heavy gloves or wrap end of blade with a rag.

**Checking Blade**

- The blade cutting edges should be kept sharp at all times. Sharpen the cutting edges, if they resemble blade (b). Replace the blades if they appear similar to blade (c).

**Replacing Blade**

- Remove the mower deck from the machine and turn it over to expose the blades (4).
- Wedge a block of wood (1) between the blade (4) and mower housing as illustrated.
- The blade bolt (2) has right hand threads, turn counterclockwise to loosen.  
The blade bolt (2) has left hand threads, turn clockwise to loosen.

**NOTE**

- Use the proper size box or socket wrench to tighten or loosen the blade mounting bolt.
- To sharpen the blades yourself, clamp the blade securely in a vise.  
Use a large mill file and file along the original bevel until sharp.
- To check the blade for balance, place a small rod through the centre hole. If the blade is not balanced, file the heavy side of the blade until balance is achieved.
- To attach blades (4), be sure to install the spring plate (3) between the blade (4) and bolt (2) head.

Tightening torque	Blade mounting bolt	80 (9 to 10) ft-lbs 8.85 to 11.0 N-m 65.2 to 81.7 ft-lbs
-------------------	---------------------	--

- (1) Block
- (2) Blade Bolt
- (3) Spring Plate
- (4) Blade
- (5) Cover

- (a) New Blade
- (b) Sharp Blade
- (c) Coated Blade

A : Loosen

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# Kubota Gr2100ec Tractor Workshop Service Repair Manual

**RJ Alexander**



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