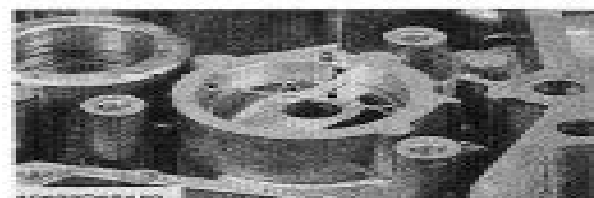


**(2) Oil Pump**

12130P10430



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**Pump Shaft O.D.**

1. Measure the pump shaft O.D. with an outside micrometer.
2. If the measurement is less than the allowable limit, replace the pump shaft.

|                 |                 |                        |
|-----------------|-----------------|------------------------|
| Pump shaft O.D. | Allowable limit | 10.02 mm<br>0.4209 in. |
|-----------------|-----------------|------------------------|

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**Pump Shaft Bearing I.D.**

1. Measure the pump shaft bearing I.D. with a cylinder gauge.
2. If the measurement exceeds the allowable limit, replace the crankcase cover.

|                                |                 |                        |
|--------------------------------|-----------------|------------------------|
| Pump shaft bearing I.D.<br>(A) | Allowable limit | 11.07 mm<br>0.4358 in. |
|--------------------------------|-----------------|------------------------|

**A : Pump Shaft Bearing I.D.**

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**Pump Housing I.D. and Depth**

1. Measure the pump housing I.D. (A) with an inside micrometer.
2. Measure the pump housing depth (B) with a depth gauge.
3. If the measurement exceeds the allowable limit, replace the crankcase cover.

|                       |                 |                       |
|-----------------------|-----------------|-----------------------|
| Pump housing I.D. (A) | Allowable limit | 40.00 mm<br>1.500 in. |
|-----------------------|-----------------|-----------------------|

|                        |                 |                        |
|------------------------|-----------------|------------------------|
| Pump housing depth (B) | Allowable limit | 10.23 mm<br>0.4028 in. |
|------------------------|-----------------|------------------------|

**A : Pump Housing I.D.****B : Pump Housing Depth**

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**Rotor Lobe Clearance**

1. Measure the clearance between lobes of the inner rotor and the outer rotor with a feeler gauge.
2. If the clearance exceeds the factory specifications, replace the oil pump rotor assembly.

|                      |                 |                      |
|----------------------|-----------------|----------------------|
| Rotor lobe clearance | Allowable limit | 0.35 mm<br>0.012 in. |
|----------------------|-----------------|----------------------|

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# Kubota Manuals Tg1860

**R Sanford**



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