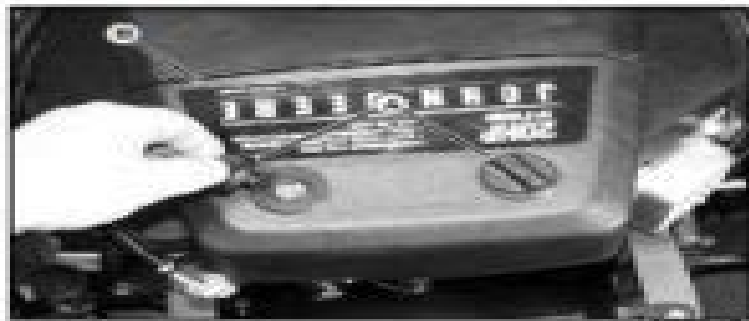




5. Remove the two retainer nuts (A) and air cleaner cover (B) from the engine.



6. Remove the three screws (C) and blower screen (D).
7. Loosen the two cap screws (E) by four to five turns. These cap screws do not need to be removed. If these cap screws are removed, be careful not to lose the bushings on each cap screw.



8. Loosen the two cap screws (F) by four to five turns.

These cap screws do not need to be removed. If these cap screws are removed, be careful not to lose the bushings on each cap screw.

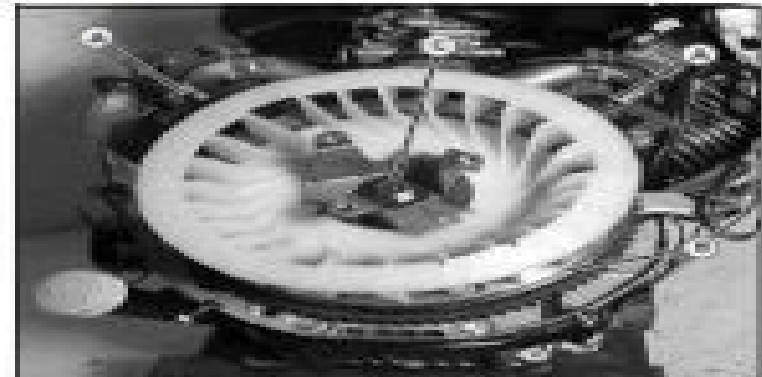
9. Lift the upper blower housing off the engine.

Installation is done in the reverse order of removal.

Flywheel Removal and Installation

Removal:

1. Remove blower housing. See "Blower Housing Removal and Installation" on page 100.



2. Remove both armature coils (A).
3. Hold flywheel (B) and remove cap screw (C).



4. Remove flywheel (B) using a flywheel puller.

Installation is done in the reverse order of removal.

- Tighten nut to 50 N-m (41 lb-ft).
- Adjust armature air gap. See "Ignition Coil Air Gap Adjustment" on page 85.

Gx 345 Repair Manual

Clifford Lane



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