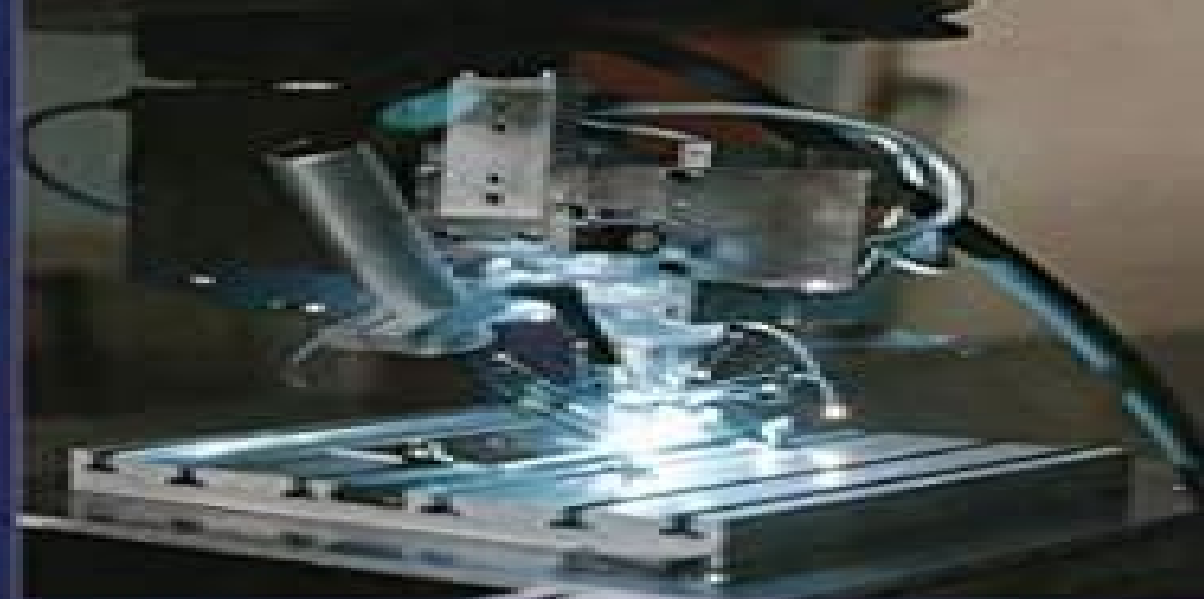


Volume 2



Handbook of the **EuroLaser** Academy

Edited by Dieter Schuöcker



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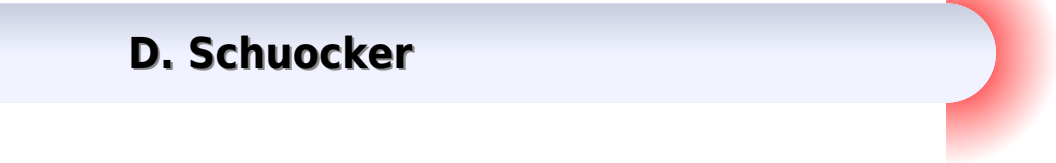
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Handbook of the Eurolaser Academy Dieter Schuocker, 2012-12-06 The European Community regards training as a priority area and has therefore developed a series of programmes in the field of vocational training This book is the result of a pilot project selected under two of these Community Action Programmes It was initially selected under the COMETT programme concerned with the development of continuing vocational training in the European Community Moreover it was one of the few selected projects to receive further funding under a second selection in the context of the LEONARDO DA VINCI Action Programme for the implementation of a European Community Vocational Training policy It is with great pleasure that I present the outcome of this project which embodies one of the fundamental objectives of the LEONARDO DA VINCI Programme training for new technologies in SMEs which make a significant contribution to economic development in Europe K DRAXLER Director Directorate General XXII European Commission x Acknowledgements The Volume Editor gratefully acknowledges funding by the LEONARDO DA VINCI Programme of the Commission of the European Community and by the Austrian Federal Ministry of Science and Transport whose financial support has made the EuroLaser Academy a reality and has led directly to the generation of this handbook He is also indebted to Director Dr Klaus Draxler Head of the LEONARDO DA VINCI Programme DG XXII of the Commission of the European Community moreover to Director General Raul Kneucker Minister s Advisor Helmut Schacher and Mrs Friederike Pränckl Kloepper from the Austrian Federal Ministry of Science and Transport

Handbook of the EuroLaser Academy Dieter Schuocker, 2012-10-23 If in some processes oxygen is used additional energy is provided at a rate P_{ch} by chemical reactions The flow of energy per unit time can then be written $\dot{Q} = P_{ch} + P_{el}$ From the above it can be made clear that it is the rate of energy fluxes i.e. intensities J that determines into which channel the energy goes and how the interaction zone will be modified in its state solid liquid gaseous and geometrical shape plane dip deep hole in other words which kind of treatment process will be established hardening welding drilling etc In the following it will be shown that in fact it is the intensity of the beam which together with the interaction time primarily governs the interaction phenomena 1 1 2 Laser beam properties determining interaction and energy coupling etJeets In order to yield an efficient process it is necessary to obtain adequate intensity at the workpiece and to couple a fraction of the incident power as high as possible into the material The beam properties being of importance in this respect are Hugel 1992 1 the wavelength λ governing in principle the focusability and absorptivity 2 the polarisation having considerable influence on the absorptivity for large angles of incidence 3 the power P which together with the achievable spot diameter d L_f determines the intensity in the interaction zone 4

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