

## 6. ENGINE

### 6-1 Cylinder Head and Gasket

#### 6-1-1. Inspection

If the mating surface of the cylinder head is warped, the compression leakage is caused, resulting in the decrease of engine power. In this case, it is better to grind the mating surface with #400 emery paper as shown in Fig. 6-1-1.

#### 6-1-2. Caution

As regards the cylinder head gasket for T250, be sure to install it with its projecting side facing upwards.

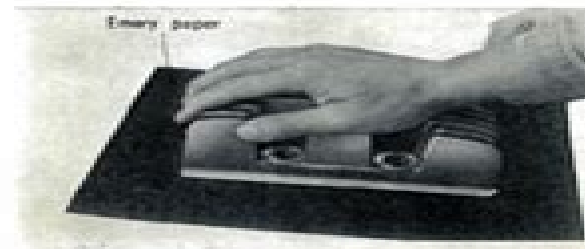


Fig. 6-1-1 Repairing cylinder head warp

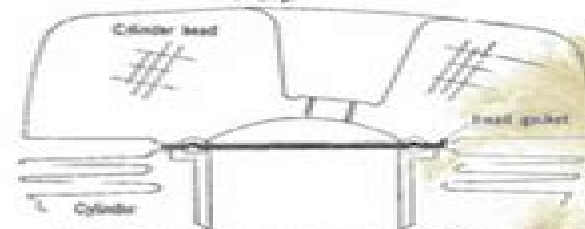


Fig. 6-1-2 Installing cylinder head gasket

### 6-2. Cylinder

#### 6-2-1 Inspection

Check the cylinder for wear. To determine the amount of wear, measure the cylinder bore with a cylinder gauge. Measure the cylinder bore from front to back and from side to side at three points. If the figure obtained by subtracting the smallest measurement from the largest one is over 0.05 mm (0.002 in) rebore the cylinder.

Limit	Operation
0.05 mm (0.002 in)	Rebore cylinder

When refinishing the cylinder to oversize, first add the oversize step to the standard cylinder bore size.

Check carefully the refinished bore with an accurate cylinder gauge to make sure that it is finished to the calculated size.



Fig. 6-2-1 Measuring cylinder bore

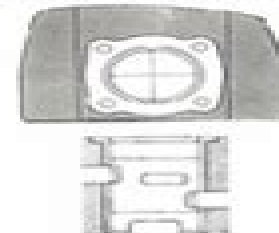


Fig. 6-2-2 Points to be measured

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**Emilie Sanchez**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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