gasoline lines (1, 2 and 2A) and remove bolts securing gasoline tank. Tank can then be removed from motorcycle.

Remove the following parts from right side of motorcycle.

2. Remove air cleaner assembly (3) including back plate.

Disconnect throttle and choke control at carburetor (4 and 22).

4. Remove top engine support bolt located at point (5). Be sure to note the number of shim washers

between cylinder head bracket and frame lug; these will have to be reflitted when installing the engine.

Loosen exhaust pipe port clamps (6). Remove two muffler clamps and free exhaust system from motorcycle.

Disconnect spark control wire from circuit breaker or magneto (1964 and earlier XLR and 1965 XLCH).

Remove generator and horn mounting screw (1964 and earlier XLH).

8. Remove starter crank clamp bolt (9) and with a screwdriver pry crank from shaft. Press down on

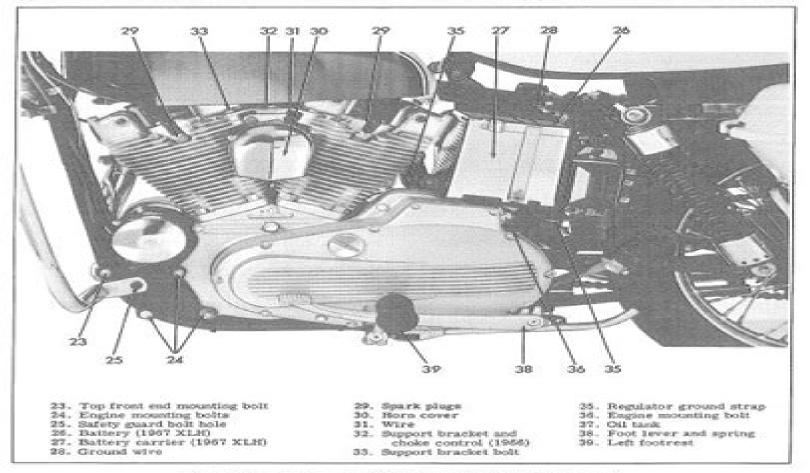


Figure 3A-8. Engine - Left Side View (1967 Model XLH Shows)

Harley Davidson Manual

Penton Staff

Harley Davidson Manual:

Technical Manual TM 9-879 Harley Davidson Wla. War Department, 2018-05-23 This technical manual is published for the information and guidance of the using arm personnel charged with the operation maintenance and minor repair of this materiel b In addition to a description of the Harley Davidson motor cycle this manual contains technical information required for the identification use and care of the materiel The manual is divided into two parts Part One section I through section VI gives vehicle operating instructions Part Two section VII through section XXV gives vehicle maintenance instructions to using arm personnel charged with the responsibility of doing maintenance work within their juris diction c In all cases where the nature of the repair modifications or adjustment is beyond the scope or facilities of the unit the responsible ordnance service should be informed so that trained personnel with suitable tools and equipment may be provided or proper instructions issued Harley-Davidson Sportster '70 to '13 John Haynes, 2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color

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motorcycle that was produced to US Army specifications in the years during and around World War II

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are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring

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