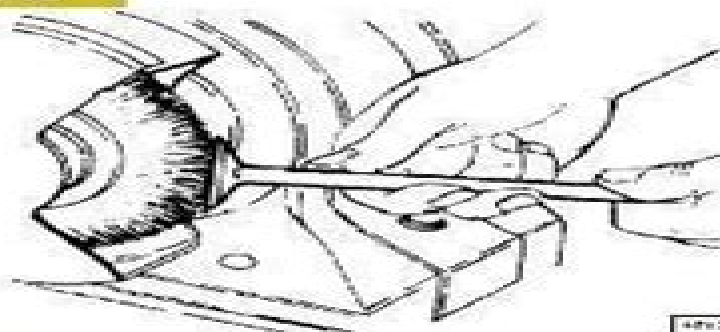


540622 VALVE Removing deposits and checking the valves

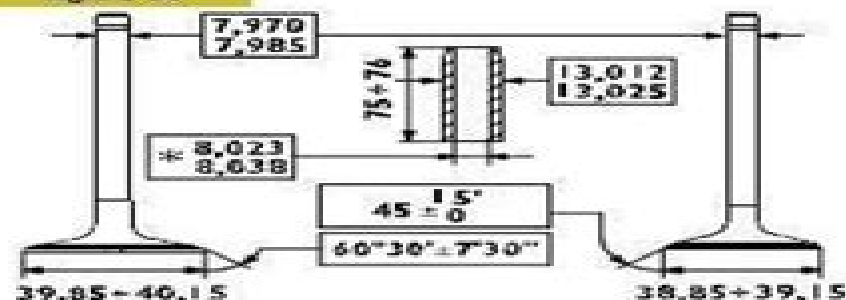
Figure 65



407020

Remove carbon deposits using the metal brush supplied. Check that the valves show no sign of seizure or cracking. Check the diameter of the valve stem using a micrometer (see Figure 66) and replace if necessary.

Figure 66



407021

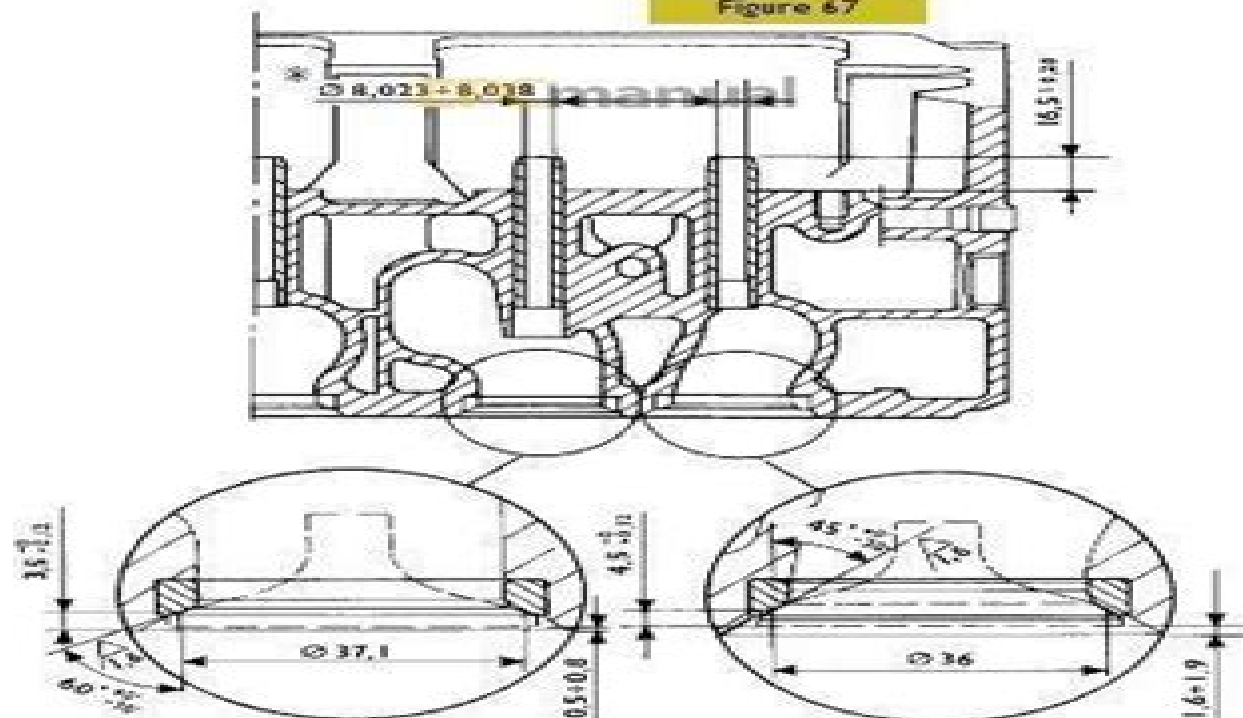
MAIN DATA - VALVES AND VALVE GUIDES

* Values to be obtained after installing the valve guides

Check, by means of a micrometer, that valve stem diameters are as specified; if necessary, grind the valves seat with a grinder, removing the minimum quantity of material.

540667 VALVE GUIDES

Figure 67



INSTALLATION DIAGRAM FOR VALVE GUIDES AND VALVES

* Values to be obtained after installing the guide valves

407024

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A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the Intereurope Ltd text.

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