

# JAGUAR

## 420

### SERVICE MANUAL

**NOTE:** All references in this Manual to "right-hand side" and "left-hand side" are made assuming the person to be looking from the rear of the car or unit.



## S-Type

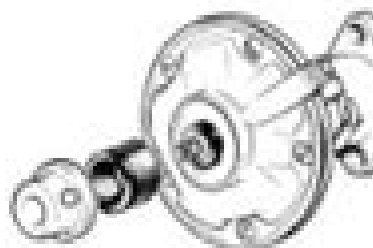
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#### BRAKES



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Fig. No. 6 The master valve filter components

Insert new pads. Line up the holes in the backing plates and caliper bolts. Fit the retaining pins and secure with the taper clips. The retaining pins must NOT be forced into their locating holes. Ensure that the pads are free to move slightly to allow for brake adjustment and automatic adjustment.

Tap up the reservoir to the correct level and apply the brakes several times until the pedal feels "solid".

#### CALIPER OVERHAUL

In order to replace the pistons and seals, or change the rubber dust covers, it will be necessary to remove the caliper from the car as detailed on page 1, 13.



Fig. No. 7 Piston pin removal

Release the rubber dust cover by from its groove in the cylinder bore.

Push a rag between the pistons and apply air pressure through the side port to "blow" the pistons from the cylinder bores. Extract the cylinder sealing ring from the bore.

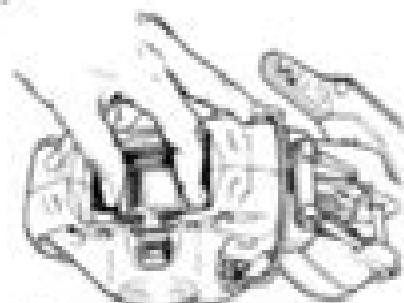
Examine the cylinder bore for any sign of scoring, "scuffing" or corrosion. The bore may be cleaned up with the steel wool but be sure to remove all traces of particles before proceeding.

It is important that, in cleaning the components, no petrol, paraffin, or any mineral fluid of any kind should be used. Use ONLY Gilling Cleaning Fluid. Lubricate the working surfaces of the pistons and pistons with clean Castrol/Spring Castrol Brake Fluid.

Fit new rubber sealing rings in the grooves of the cylinder bores. Locate the pistons in the rubber dust cover into its groove in the rear cover.

Insert the pistons in the Rubber Grease and insert the pistons in the rear cover, closed and fasten with the bolt. Fit the cover in the groove in the rear cover even pressure to the pistons and the cylinder bore.

Refer to the car as detailed on page 1, 13.



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Fig. No. 8 Fitting a caliper piston

#### BLEEDING THE BRAKE SYSTEM

Bleeding the brake hydraulic system (expelling the air) is not a routine maintenance operation and should only be necessary when a portion of the hydraulic system has been disconnected, or if the fluid level has been allowed to fall. The presence of air in the system will cause the brake pedal to feel "spongy" when applied. During the bleeding operation, it is important that the level of the appropriate reservoir is kept topped-up to avoid drawing more air into the system.

Check that all connections are tight and all steel pipes closed.

Fill the appropriate reservoir with the recommended brand of brake fluid.

# Jaguar Mk10 1965 Repair Service Manual

**Roman Wölfel**



## **Jaguar Mk10 1965 Repair Service Manual:**

**Cars & Parts** ,2002      **Road and Track** ,1994      **Subject Guide to Books in Print** ,1971      **Road & Track** ,1980-02      *Motor Trend* ,1972      Motor Cycling and Motoring ,1972      **The Autocar** ,1970      Autocar & Motor ,1990-05      **Autocar** ,1999      *Motor Sport* William Boddy,1970      *The Jaguar Mk 10 and 420g, 3.8 and 4.2 Litre, Workshop Manual* Bentley,Jaguar Cars Ltd,1994-07      Jane's All the World's Aircraft ,1983      **HM Jaguar Daimler XJ6 XJ Sovereign 1968-86** Haynes,2014-07 A maintenance and repair manual for the DIY mechanic      *Jaguar MK 1, 2 1955-1969 Owners Workshop Manual* Veloce Press,2001-11 VelocePress in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance      **Jaguar Mk 7 - Mk 8 - Mk 9 - Xk120 - Xk140 - Xk150 Workshop Manual 1948-1961** Floyd Clymer,2018-11-12 A previously unpublished manual from the Floyd Clymer archives It includes complete technical data service and maintenance information and comprehensive detailed instructions for the repair and overhaul of all major and minor mechanical and electrical components for the 1948 to 1961 Jaguar MK 7 MK 8 MK 9 and the XK120 XK140 XK150 automobiles      **Jaguar, XJ6, 1968 Thru 1979** John Harold Haynes,P. G. Strasman,1980      **Jaguar XJ6 1968 thru 1986** John Haynes,1987-07-30 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      Jaguar X-type Petrol & Diesel Service and Repair Manual Martynnn Randall,2014      **Jaguar Mk I and II, 240 and 340 Owners Workshop Manual** John Harold Haynes,2012-10 This title is a DIY workshop manual for Jaguar Mk I and II 240 and 340 owners The book features maintenance and repair procedures for these vehicles      *Jaguar, Mark 10 Model, Service Manual* Jaguar Cars Ltd,1962

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