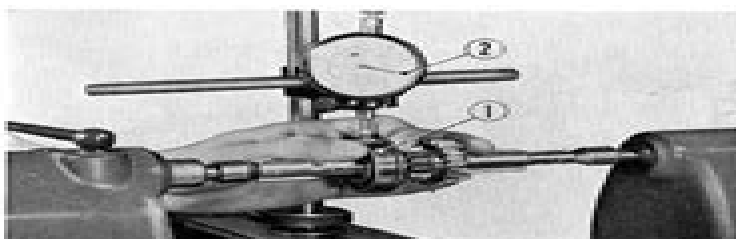


Fig. 3-189. Neutral



① Bearing ② Dial gauge

Fig. 3-190. Measuring clearance of the bearing

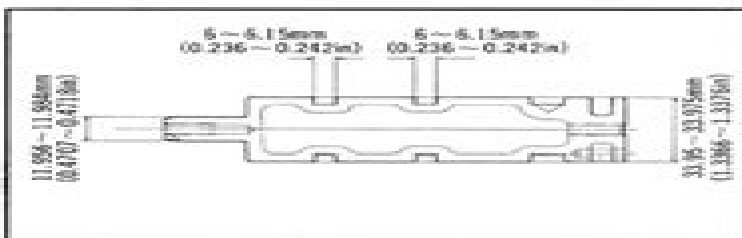


Fig. 3-191. Sectional view of gear shift drum

Neutral: (Fig. 3-189)

The gears are not locked. The main shaft low gear ① is meshed with the counter shaft low gear ② and the main shaft third gear ③ is meshed with counter shaft third gear ④, however, the counter shaft gears rotate freely and therefore no power is delivered to the sprocket ⑤.

C. Inspection

1. Main shaft to main shaft gear clearance.

Item	Standard Value	Serviceable Limit
Second gear	0.011 ~ 0.053 mm 0.0004 ~ 0.0021 in	Replace if over 0.1 mm 0.004 in
Top gear	0.016 ~ 0.045 mm 0.0006 ~ 0.0018 in	Replace if over 0.1 mm 0.004 in

2. Counter shaft to counter shaft gear clearance.

Item	Standard Value	Serviceable Limit
Low gear	0.016 ~ 0.045 mm 0.0006 ~ 0.0018 in	Replace if over 0.1 mm 0.004 in
Third gear	0.011 ~ 0.045 mm 0.0004 ~ 0.0021 in	Replace if over 0.1 mm 0.004 in

3. Bearing clearance. (Fig. 3-190)

Item	Standard Value	Serviceable Limit
Axial clearance	Within 0.05 mm 0.002 in	Replace if over 0.1 mm 0.004 in
Radial clearance	0.01 ~ 0.025 mm 0.0004 ~ 0.001 in	Replace if over 0.05 mm 0.002 in

4. Shift drum groove (Fig. 3-191)

Standard value: 6.0 ~ 6.15 mm 0.236 ~ 0.242 in
Serviceable limit

Honda 125cc Service Manual

JG Myers



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