

# Quality Systems Basics 2009

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GM Systems Basics rev March 2009

GM State State

### QSB Strategies

- Fast Response
  - Fast Response Process
  - Problem Solving
  - Lessons Learned
- Control of Non-Conforming Product
- Verification Station
- Standardized Operations
  - Work Place Organization The 7 Wastes
  - Standardized Work Instructions SOS
  - Operator Instructions JES
  - Manufacturing Gage Control (NEW)
- Standardized Operator Training JIT
- Error Proofing Verification
- Layered Process Audits
- RPN Risk Reduction (Reverse PFMEA)
- Contamination Control
- 10. Supply Chain Management

# **Gm Quality Manual**

## **AW Rasmussen**

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indicators for a culture change with an audit explains the process audit at length discusses the rationale for Layered Process audits and summarizes all the mandatory documents and records for all standards and requirements The book covers the issue of risk in auditing and emphasizes the role of a checklist in the preparation process This book is for those that conduct audits those that are interested in auditing and those being audited It specifically addresses automotive OEMs and their supplier base but is also of interest to anyone wanting information on auditing California. Court of Appeal (3rd Appellate District). Records and Briefs California (State).,

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