

Figure 11. Removing Flexible hose

1. Lock bearing: Valve Bracket (24).
2. Brake flexible hose (25). Break air from the hose after assembly.



- Brake hose nuts: 10 Nm (7.5 lbf ft).

7. Axle Shaft.
  - Refer to "Axle Shaft Replacement" section in this section.
8. Wheels & Tires.
  - Refer to WHEELS AND TIRES (SEC. 8) in this manual.
9. Axle Lubricant.
  - Refer to MAINTENANCE AND LUBRICATION (MFL, 10) in this manual.

## DIFFERENTIAL CARRIER



1. Propeller shaft (26). Refer to PROPELLER SHAFT (SEC. 4) in this manual.
2. Axle shaft (5). Refer to "Axle Shaft Replacement" section in this section.
3. Differential Carrier (30).
  - Remove the mounting bolts.
  - Support and remove the differential carrier.



1. Refer to "INSTALL" on page 44, 45 of this section.

1. Apply fluid gasket to the joining faces of the axle case and carrier, and torque bolts to specified value.
2. Differential Carrier (30).



- Differential carrier bolts: 58 N·m (43 lbf ft).

3. Axle shaft (5). Refer to "Axle Shaft Replacement" section in this section.
4. Propeller shaft (26). Refer to PROPELLER

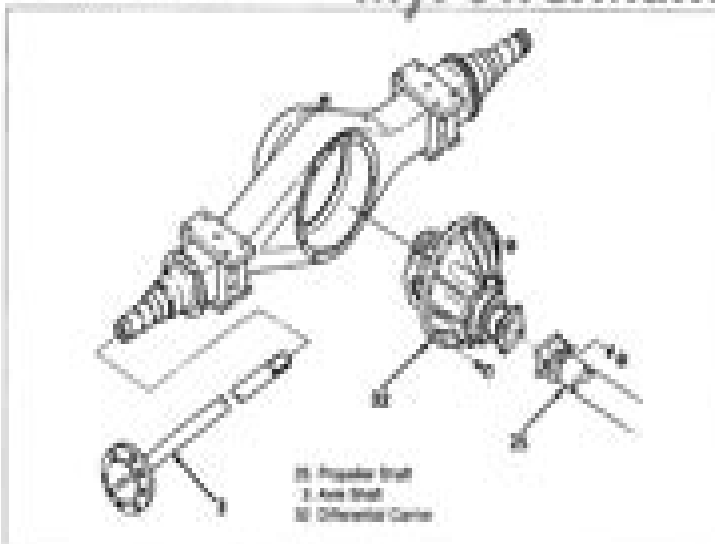


Figure 12. Differential Carrier Assembly

## UNIT REPAIR OF 202 MM / 320 MM DIFFERENTIAL CARRIER ASSEMBLY



1. Mount the carrier housing in a repair stand.



- Scribble a reference mark to the right and left side bearing caps to prevent misalignment (Figure 14).
- Check and record the tooth contact pattern and between 2 the gear set 4 is to be reused.

1. Lock plate (3).
2. Bearing caps (2).
3. Adapter plate (3).

4. Side bearing outer race (4).



- Keep the bearings separate. Do not interchange them.

5. Differential cage assembly and ring gear (5).
6. Drive pinion assembly (6).
  - Put reference marks on pinion assembly and differential cover before removal.
7. Shim (7).
8. Pinion bearing retainer (8).
9. Pinion bearing (9).

The Adapter is based on the 202 mm differential

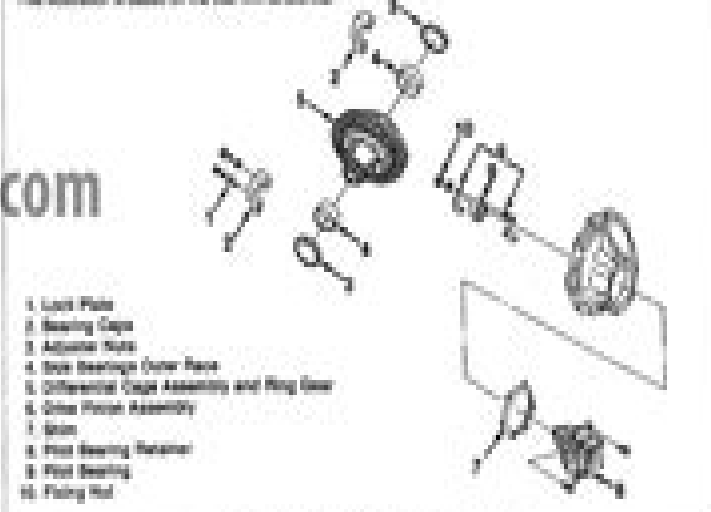


Figure 13. Differential Carrier Subassembly

# Gmc W3500 Manual

**Michael Brown**



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