

LogixPro PLC Lab Manual for use with

Sixth Edition

Programmable LOGIC CONTROLLERS



Frank Petruzella

Lab Manual For Programmable Logic Controllers Solutions

Michael Gregg, Billy Haines



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building custom computing systems The text describes the fundamental technology in terms of hardware software and a set of principles to guide the development of Platform FPGA systems The goal is to show how to systematically and creatively apply these principles to the construction of application specific embedded system architectures There is a strong focus on using free and open source software to increase productivity Each chapter is organized into two parts The white pages describe concepts principles and general knowledge The gray pages provide a technical rendition of the main issues of the chapter and show the concepts applied in practice This includes step by step details for a specific development board and tool chain so that the reader can carry out the same steps on their own Rather than try to demonstrate the concepts on a broad set of tools and boards the text uses a single set of tools Xilinx Platform Studio Linux and GNU throughout and uses a single developer board Xilinx ML 510 for the examples Explains how to use the Platform FPGA to meet complex design requirements and improve product performance Presents both fundamental concepts together with pragmatic step by step instructions for building a system on a Platform FPGA Includes detailed case studies extended real world examples and lab exercises

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