



Long Axle Side

5. Repeat steps 1 - 4 for long axle side.
6. Grab entire differential gear assembly by both axle bevel gears (J) and slide each axle clear to remove gear assembly.
7. Remove both axles and axle bushings (M).

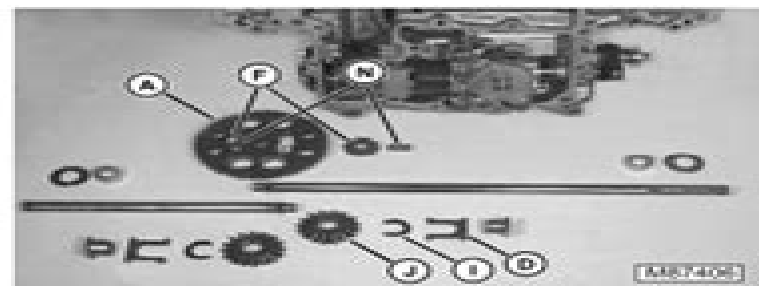


Long Axle Side

8. Remove and discard axle seals (K) from both sides. Replace with new seals every time axles are removed.
9. Inspect upper case half outer left and right axle bushings for scoring, pitting, wear or discoloration.



10. Measure inside diameter of bushings (L) and inner left and right axle bushings (M).



11. Inspect thrust washers (D), c-rings (I), and bevel gear (J) recess surfaces for scoring, pitting or wear.
12. Inspect axle bevel gears (J) for wear, scoring, pitting, chipped or broken teeth, and worn, chipped or broken splines. Gears should have 16 teeth.
13. Inspect differential ring gear (A) for wear, scoring, pitting, chipped or broken teeth, and cross-shaft notch wear. Ring gear should have 53 teeth.
14. Inspect differential cross-shafts (N) and bevel gears (F) for wear, scoring, pitting, discoloration and chipped or broken teeth. Gears should have 10 teeth. Measure inside diameter of gears and outside diameter of cross-shafts.
15. Inspect axle shafts for scoring, pitting, discoloration, damaged c-ring and snap ring grooves, damaged keyways, and chipped or broken splines. Measure axle outside diameters.

IMPORTANT: Axle shaft seals (K) must be replaced every time axles are removed. Protect new seals by wrapping tape over splines and C-ring grooves of axle shafts before assembly.

16. Inspect upper case journals and bushing seat grooves for excessive wear, scoring, pitting or discoloration.
17. If there are worn or damaged internal components, replace transaxle.

Specifications:

- Bushing ID (maximum) 19.2 mm (0.756 in.)
 Bevel gears ID (maximum) . . . 14.95 mm (0.588 in.)
 Cross-shaft OD (minimum) . . . 14.7 mm (0.579 in.)
 Axles OD (minimum) 19 mm (0.748 in.)
18. Install axles, bushings, bevel gears, c-rings, and thrust washers in reverse order of disassembly.
 19. Wrap tape around shaft splines to protect seals.
 20. Apply grease to lip surfaces of seals before installing flush with transaxle case lip.
 21. Install new axle shaft seals (K).

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Jianjun Gao



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